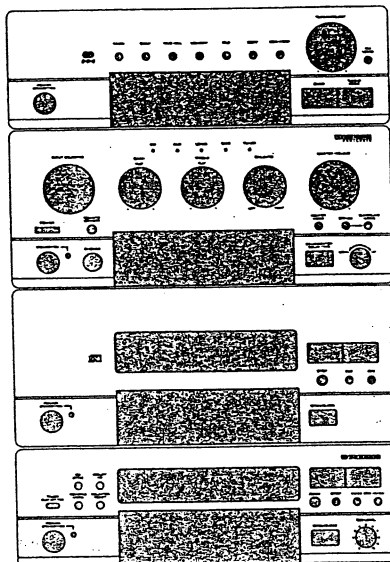


Baustein-Set



UTS-Nr.: 999 QUELLE
 Best.Nr.: 0357517/01
 Ger.Bez.: UNIVERSUM-BAUSTEIN-SET

GKz: G GERAET
 WGT: 653 STEREO-EINZELBAUST. ,BAUSTEINE-SET
 KD-Sektor: R RUNDfunk
 BaumNr.: 00 KEIN DIAGNOSEBAUM VORHANDEN
 Klassierung: STG STEREOG., TUNER, VERST., STEUERg
 IFW-FehlerGru.: 205 RDF.,VERST.,TB.,PHONO,CD,CB
 Type/Privileg/Universum.Nr VTC-CD4096
 Beschreibung
 VK-Preis: 1498.00

Serviceart: 01 PROfectIS
 Garantie fuer Kunden 12 Monate
 Sondervereinbarungen: 0 SIEHE SERVICEART

Garantiereparatur 0004063 PROfectIS GMBH
 Sondervereinbarungen: 0 SIEHE SERVICEART

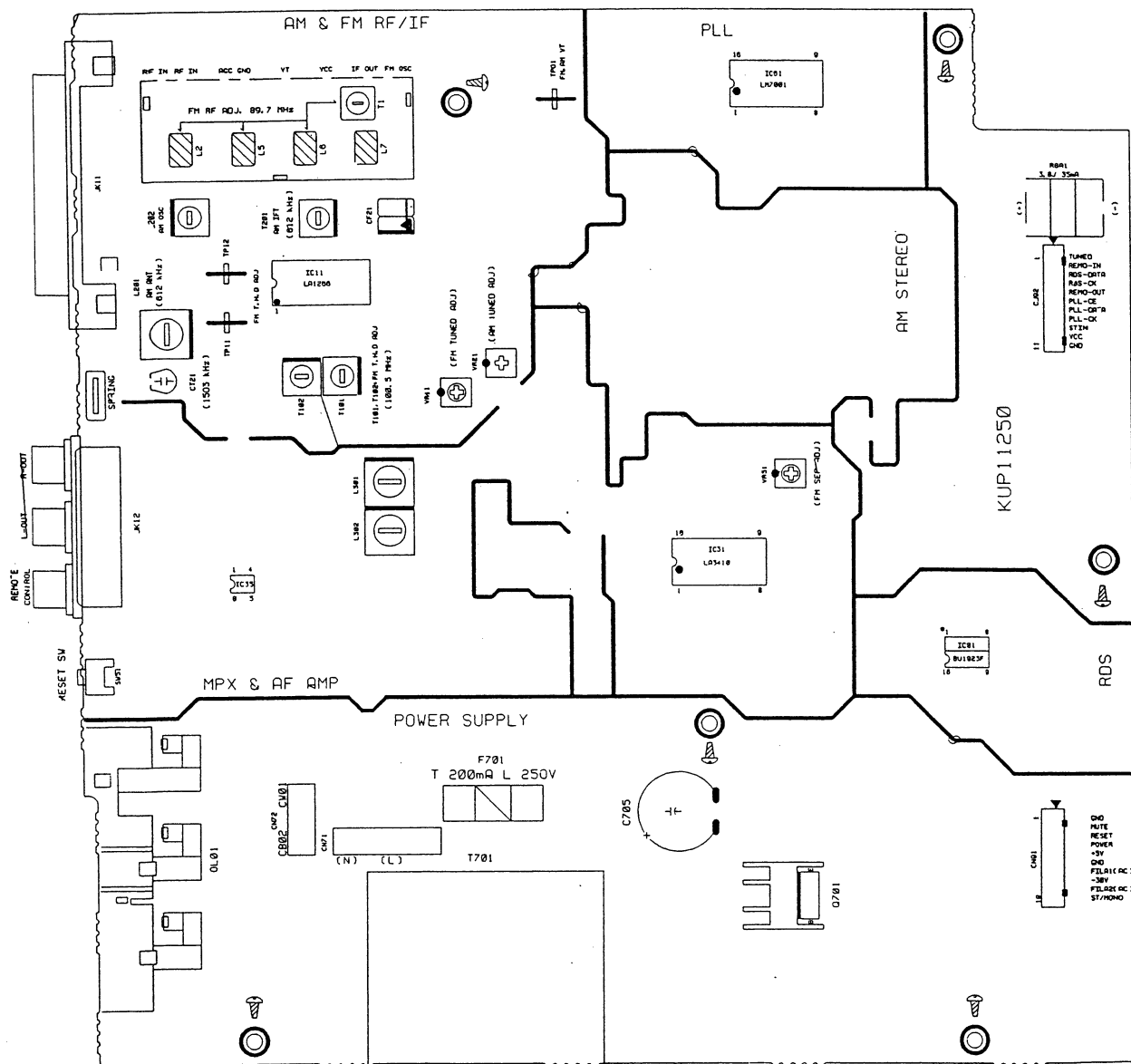
Katalog	Seite
Erst 994 HAUPTKATALOG H/W 99	1409
Letzt 000 NOCH IM AKTUELLEN KATALOG	0000

Geraete Info:

Technische Daten:

Fehler:

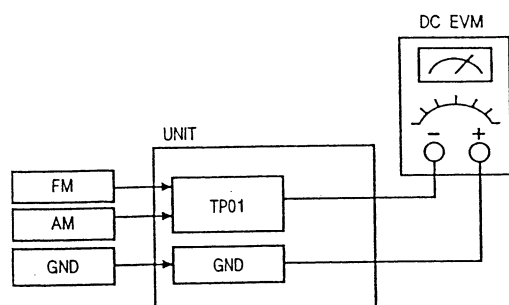
1 DIVERSE FEHLER
 DIVERSE FEHLER: SIEHE FEHLERBESCHREIBUNG DER
 ANLAGEN QBNR:036765 BZW. 038035



MEASUREMENTS AND ADJUSTMENTS

1. TUNING FREQUENCY RANGE ADJUSTMENTS

(FM, AM) DC VOLT METERCONNECT TO TEST POINT TP01 and GND

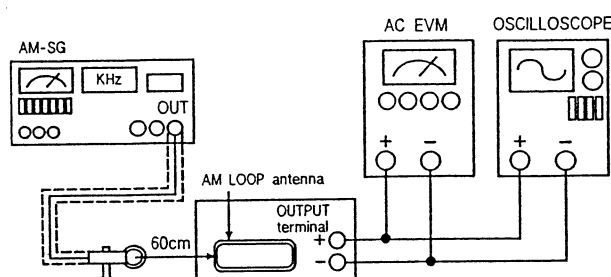


No	Band	Frequency	Adjust for	Adjustment
1	FM	87.50MHz	1.5V	L7
2	AM	522KHz	1V	L202

2. AM TRACKING ADJUSTMENT

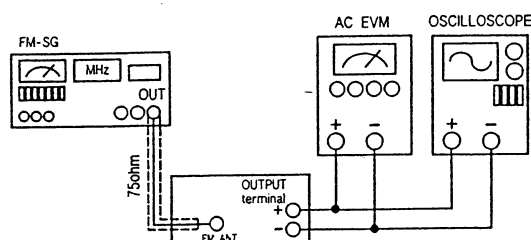
Signal GeneratorConnects to the AM Ant. Coil through the loop antenna.
Adjust for the indication of VTVM of the wave form of scope to be maximum.

BAND	Step	Frequency	Adjust for	Adjustement
AM	1	612KHz	Maximum sensitivity	L201, T201
	2	1503KHz	Maximum sensitivity	CT21
	3	Repeat steps 1 and 2 several times		



3. FM-RF ADJUSTMENT

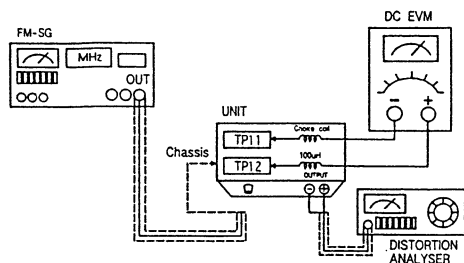
Signal GeneratorConnect to FM ANT JACK (FM IN) through the dummy.



No	Frequency	Adjust for	Adjustment
1	90.10MHz	Maximum Sensitivity	L2, L5, L6
2	Repeat step 1 several times		

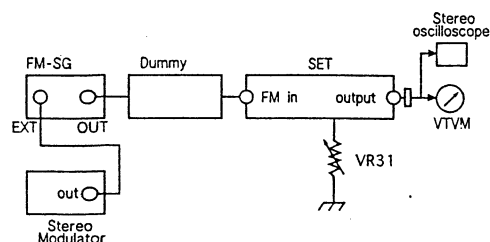
4. FM MONO DISTORTION ADJUSTMENT

DC VOLT METERConnect to TP11(-), TP12(+) Through the choke coil (100 μ H)
 Signal GeneratorConnect to FM ANT Jack (FM IN) through the dummy.
 Distortion MeterConnect to the output.



No	Frequency	Adjust for	Adjustment
1	100.10MHz	DC Voltmeter 0V	T101
2	100.10MHz	Minimum T. H. D	T102
3	Repeat steps 1 and 2 Several times.		

5. FM STEREO SEPARATION



Pilot signal	Adjust for	Adjustment
ON	Different of R and L must be maximum	VR31

NOTE : In case of adjusting the stereo separation, of input is L (or R) channel, R (or L) channel must be maximum.

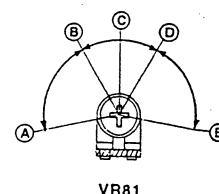
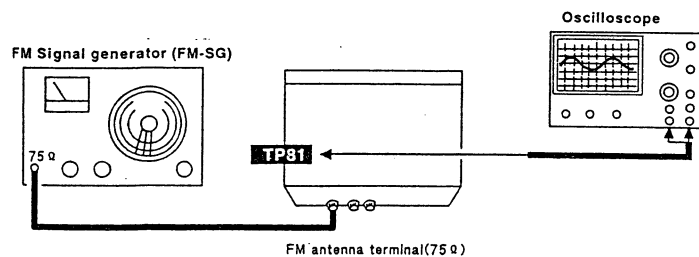
6. FM/AM AUTO STOP LEVEL ADJUSTMENT

FM SIGNAL GENERATORConnec to FM ANT Jack(FM IN)through the dummy
 AM SIGNAL GENERATORConnect to AM ANT, Coil through the Loop antenna

BAND	STEP	SIGNAL GENERATOR	Adjust for	Adjustment
FM	1	100.1MHz 35dB	<input type="checkbox"/> TUNED Display OFF	VR11
	2	100.1MHz 35dB	<input type="checkbox"/> TUNED Display ON	VR11
AM	1	999KHz 80dB	<input type="checkbox"/> TUNED Display OFF	VR21
	2	999KHz 80dB	<input type="checkbox"/> TUNED Display ON	VR21

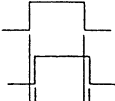
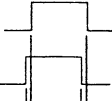
7. FM RDS ADJUSTMENT [EUR]

FM Signal Generator(RDS IN)Connect to FM ANT Jack(FM IN) through the dummy
 OscilloscopeConnect to TP81(+) GND(-)

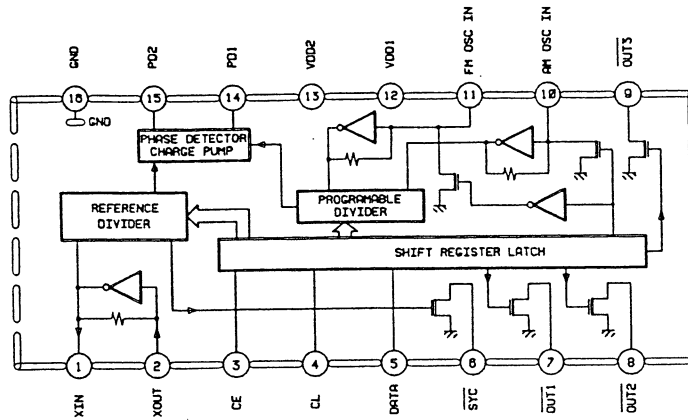


- Ⓐ-Ⓑ, Ⓓ-Ⓔ : RDS OFF position.
- Ⓑ-Ⓓ : RDS ON position.
(indicator lighting)
- Ⓒ : Adjust point of
RDS circuit.
(TP81 : 1.0~1.2V)

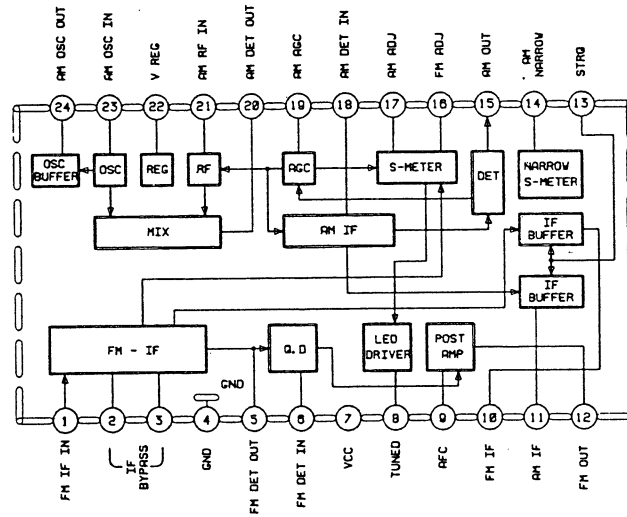
IC FUNCTION

PIN No.	SYMBOL	IN/OUT	DESCRIPTION
1	REMOT IN	I	REMOTE CONTROL INPUT
2	VCC	I	VDD CONNECTION
3	BACK UP/CE	I	BACK UP MODE CONTROL
4, 94	TUNING UP / DOWN	I	<div> <div>TUNING UP</div>  </div> <div> <div>TUNING DOWN</div>  </div> <div> <div>HIGH</div> <div>LOW</div> </div>
5	TUNED	I	TUNED DISPLAY INPUT
6, 7, 9, 10	N.C		NO CONNECTION
11	RDS DATA	I	RDS DATA INPUT
8, 12~14	AREA OPTION	I	12, GROUND (EUROPE)
15, 20	N.C		NO CONNECTION
16~19	KEY IN	I	KEY MATRIX INPUT
21~23	KEY OUT	O	KEY MATRIX OUTPUT
24	N.C		NO CONNECTION
25	POWER	O	TUNER POWER ON
26	MUTE	O	MUTE OUTPUT
27	MONO/STEREO	O	MONO/STEREO SWITCHING OUTPUT
28~37	N.C		NO CONNECTIN
38	RESET	I	RESET IN
39	EXTAL	O	8.0MHz CRYSTAL U-COM OPERATOR
40	XTAL	I	
41	VSS		GROUND
42	TX	I	32.768KHz CRYSTAL TIME OPERATOR
43	TEX	O	
44, 45	N.C		NO CONNECTION
46	AVREF		+4.8V VDD
47	AVSS		ANALOG GROUND
48~70	S0~S22	O	FIP SEGMENT OUTPUT
71~74	N.C		NO CONNECTION
75~87	G13~G0	O	FIP GRIDE OUTPUT
88	VFIP	I	FIP VDD : -30V
89, 90	VDD	I	+4.8V VDD
91	VSS		GROUND
92, 93	N.C		NO CONNECTION
95	STEREO	I	STEREO INPUT
96	PLL-CK	O	PLL SERIAL CLOCK OUTPUT
97	PLL-DI	O	PLL SERIAL DATA OUTPUT
98	PLL-CE	O	PLL SERIAL CHIP ENABLE OUTPUT
99	REMOTE OUT	O	REMOTE CONTROL OUTPUT
100	RES CK	I	RDS CLOCK INPUT

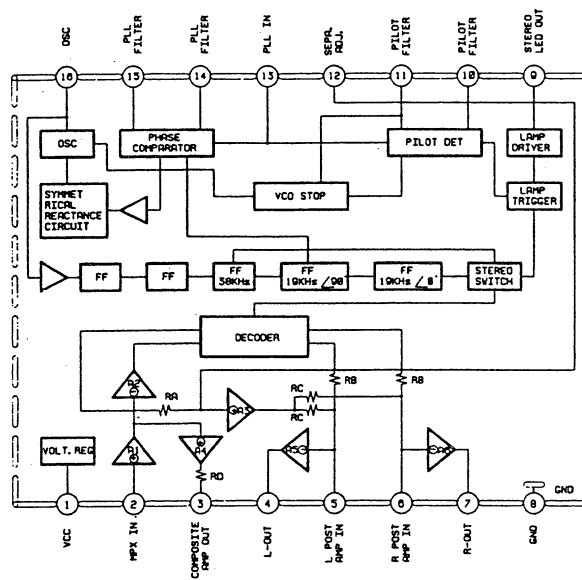
LM7001 PLL



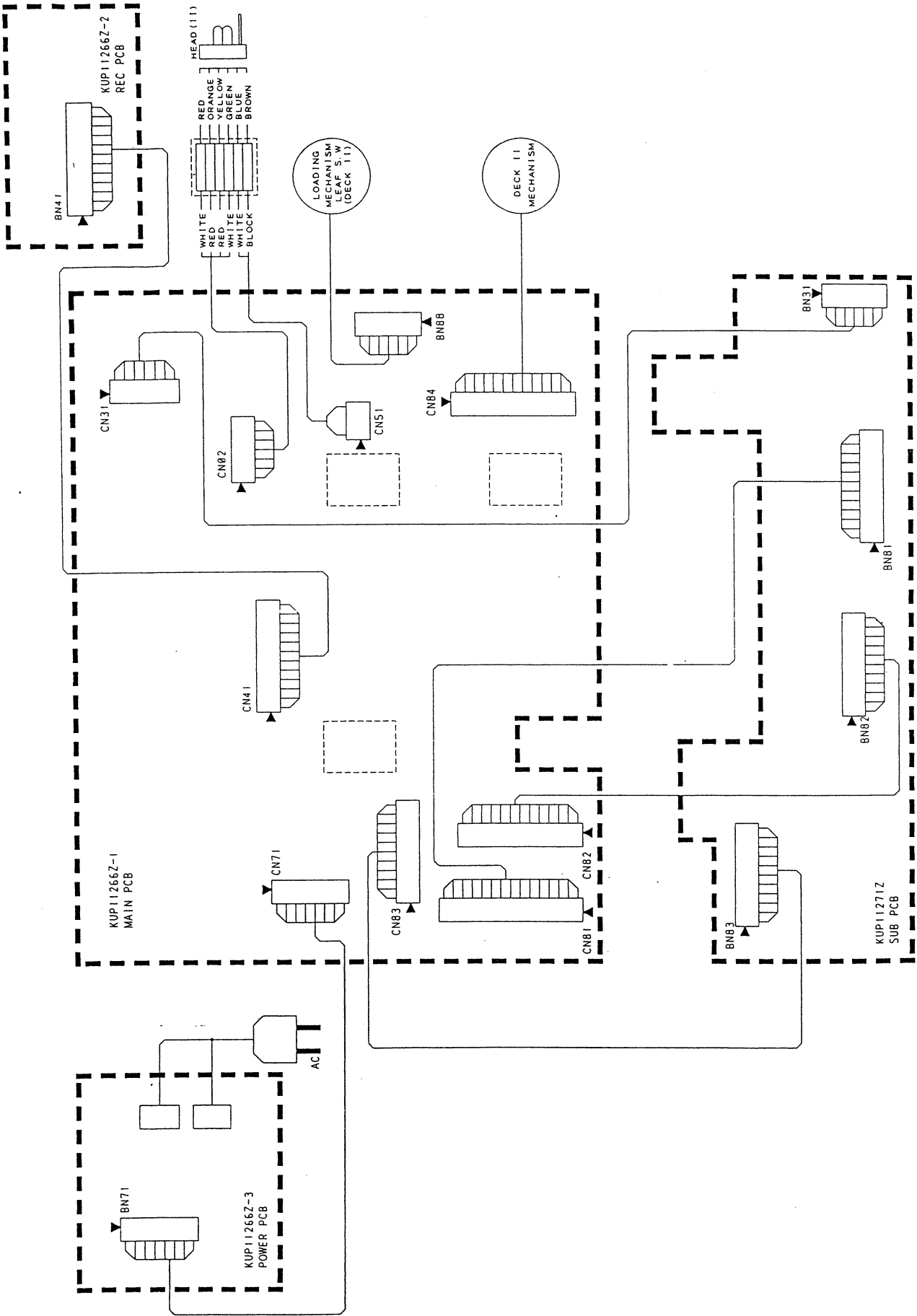
LA1266 FM IF & AM RF/IF



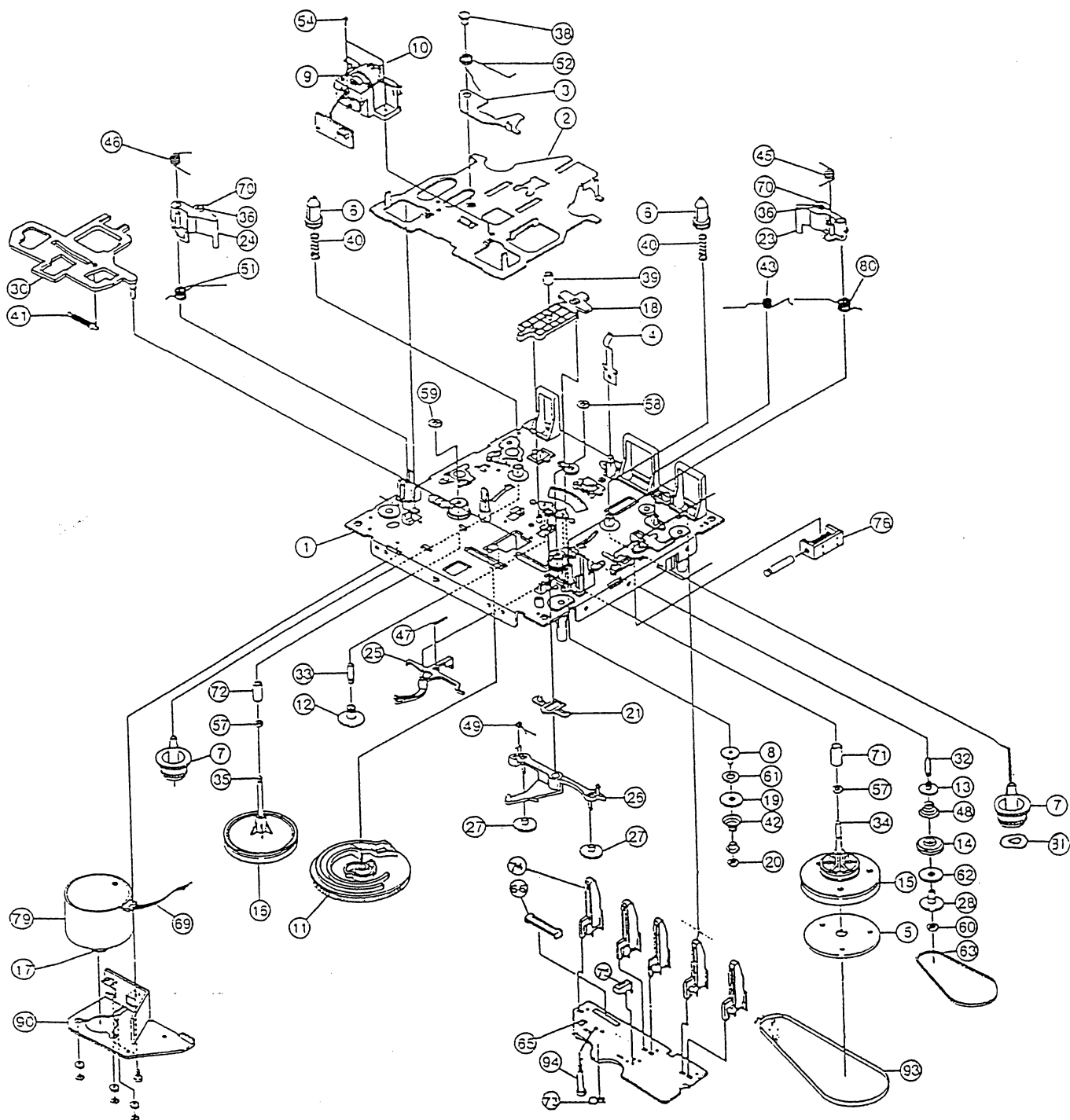
LA3410 MPX



WIRING DIAGRAM



MECHANISM

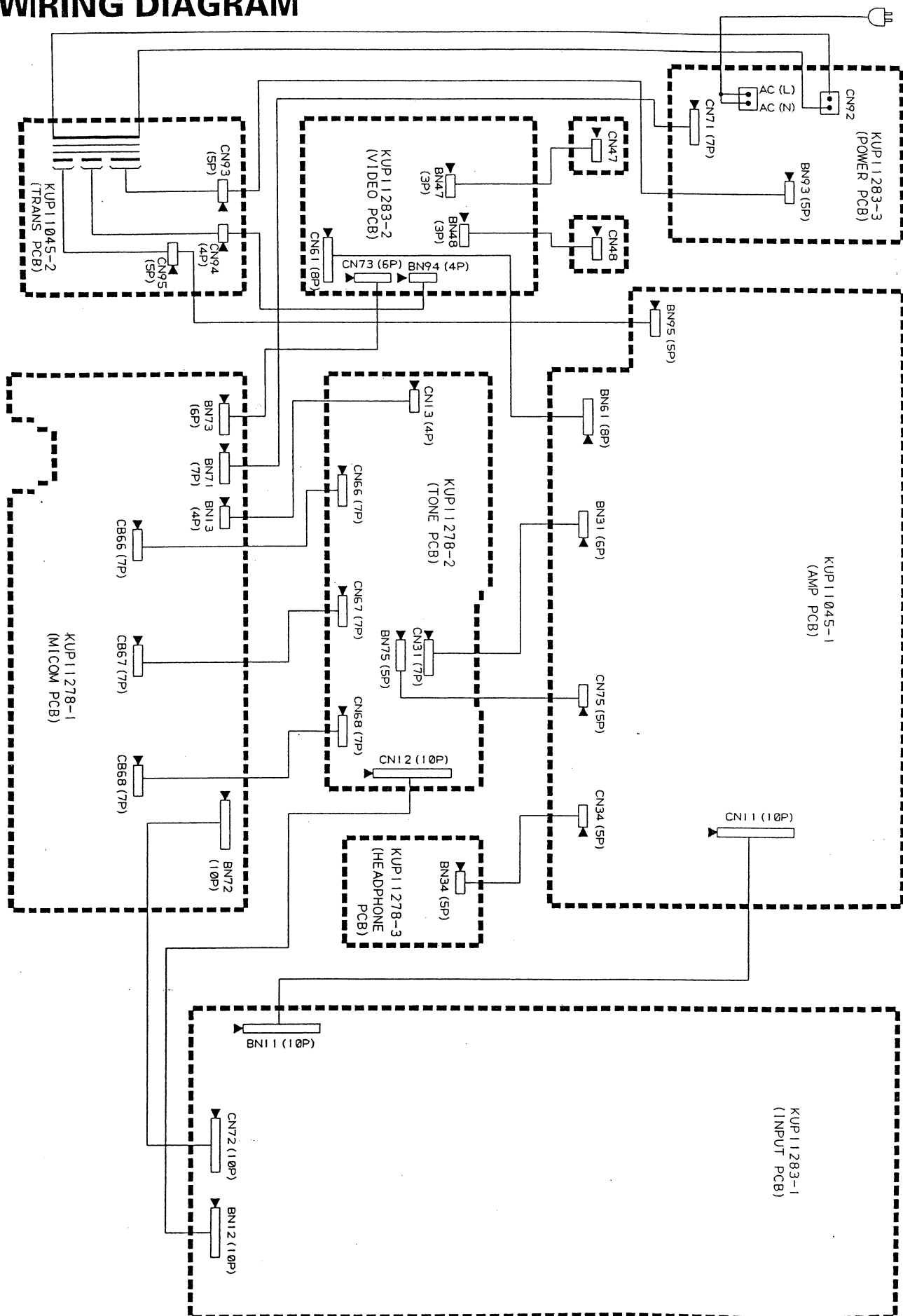


IC PIN FUNCTION (ANAM 1286M : NEC uPD 78P 0208GF)

AMPLIFIER

PIN No.	SYMBOL	I/O	DESCRIPTION
1	VDD		POWER SUPPLY (+5V)
2	PWR ON H	O	WHEN "POWER ON" IS "H"
3~7	FUNC. INDICATOR	O	FUNCTION LED DRIVE OUTPUT
8	SURR ON/OFF	O	WHEN "SURROUND ON" IS "H"
9	POWER MUTE	O	HEADPHONE MUTE CONTROL OUTPUT
10	RESET	I	SYSTEM RESET INPUT
11,12	X OUT/IN	O/I	4.19MHz CRYSTAL CONNECTION TERMINAL
13	GND		GROUND
14	N/C		
15	PROTECT IN	I	INPUT FROM PROTECTION CIRCUIT
16	VDD		POWER SUPPLY (+5V)
17	STB	O	IC11 (NJU7312L) CONTROL OUTPUT
18	CLK	O	
19	DATA	O	
20	STB	O	IC21 (LA2786), IC22 (LV1015) CONTROL OUTPUT
21	CLK	O	
22	DATA	O	
23	CENTER MUTE	O	CENTER CHANNEL MUTE CONTROL OUTPUT
24	REAR MUTE	O	WHEN "SURROUND ON" IS "H"
25	GND		GROUND
26	AMP MUTE	O	SIGNAL MUTE CONTROL OUTPUT
27	POWER MUTE	O	SPEAKER CONTROL OUTPUT
28	-20dB MUTE	O	-20dB MUTE CONTROL OUTPUT
29,30	AC/BD	O	IC61 (BA7626) CONTROL OUTPUT
31	OPTION	I	V-4096 OPTION PORT
32,33	NC		
34	VDD		POWER SUPPLY (+5V)
35	VREF	I	REFERENCE VOLTAGE
36	BUS IN	I	SYSTEM CONTROL INPUT
37,42	MODE	I	REAR/CENTER/DELAY TIME UP/DN CONTROL INPUT
38,43	FUNCTION	I	FUNCTION SW UP/DN CONTROL INPUT
39	REMOTE IN	I	REMOTE CONTROL INPUT TERMINAL
40	GND		GROUND
41	BUS OUT	O	SYSTEM CONTROL OUTPUT
44,45	VR UP/DOWN	O	MASTER VOL. UP/DN CONTROL OUTPUT
46	VDD		POWER SUPPLY (+5V)
47~51	FIP	O	
52~56	KEY IN/OUT	O/I	KEY MATRIX INPUT/OUTPUT
57~62	FIP	O	GROUND
63~67	FIP	O	
68~78	FIP	O	SEGMENT
79	V LOAD	I	NEGATIVE POWER SUPPLY
80~90	FIP	O	SEGMENT
91~100	FIP	O	GRID

WIRING DIAGRAM



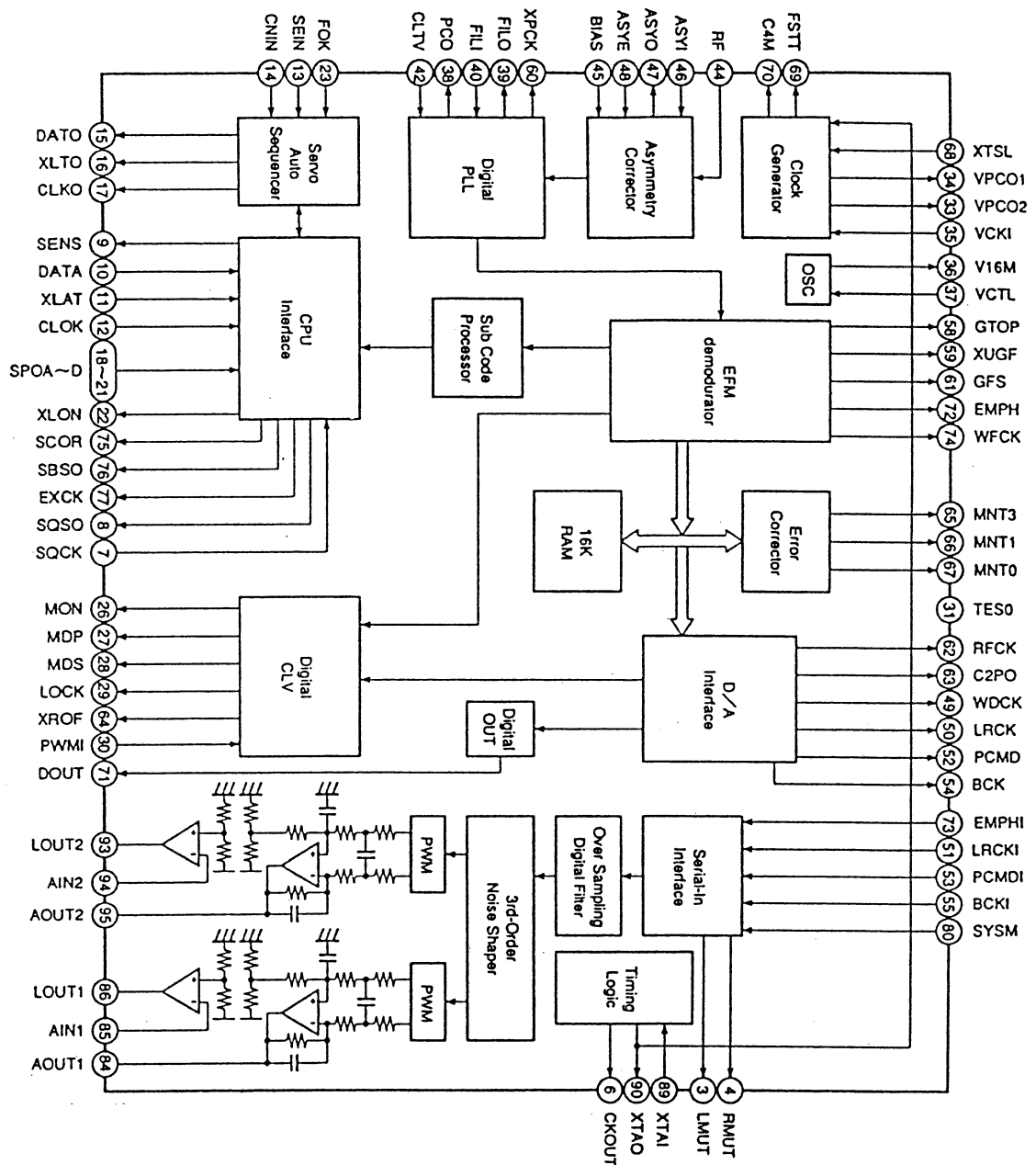
IC PIN FUNCTION

CXD2529Q (Digital Signal Processor)

NO.	SYMBOL	I/O		DESCRIPTION
1	VDD	-	-	Power supply(+5V).
2	VSS	-	-	GND.
3	LMUT	O	1,0	Left-channel zero detection flag.
4	RMUT	O	1,0	Right-channel zero detection flag.
5	TES2	O	1,0	TEST output pin; normally open.
6	CKOUT	O	1,0	Master clock frequency-divider output. Selects and outputs $XTAI \times 1, \times 1/2, \times 1/4$ or low only.
7	SQCK	I		SQSO readout clock input.
8	SQSO	O	1,0	Sub Q 80-bit serial output.
9	SENS	O	1,0	SENS output to CPU.
10	DATA	I		Serial data input from CPU.
11	XLAT	I		Latch input from CPU. Serial data is latched at the falling edge.
12	CLOK	I		Serial data transfer clock input from CPU.
13	SEIN	I		SENS input from SSP.
14	CNIN	I		Track jump count signal input.
15	DATO	O	1,0	Serial data output to SSP.
16	XLTO	O	1,0	Serial data latch output to SSP. Latched at the falling edge.
17	CKKO	O	1,0	Serial data transfer clock output to SSP.
18	SPOA	I		Microcomputer extended interface (input A).
19	SPOB	I		Microcomputer extended interface (input B).
20	SPOC	I		Microcomputer extended interface (input C).
21	SPOD	I		Microcomputer extended interface (input D).
22	XLON	O	1,0	Microcomputer extended interface (output).
23	FOK	I		Focus OK input. Used for SENS output and the servo auto sequencer.
24	VDD	-	-	Power supply (+5V).
25	VSS	-	-	GND.
26	MON	O	1,0	Spindle motor on/off control output.
27	MDP	O	1,Z,0	Spindle motor servo control.
28	MDS	O	1,Z,0	Spindle motor servo control.
29	LOCK	O	1,0	GFS is sampled at 460Hz; when GFS is high, this pin outputs a high signal. If GFS is low eight consecutive samples, this pin outputs low.
30	PWMI	I		Spindle motor external control input.
31	TES0	I		TEST pin; normally GND.
32	TES1	I		TEST pin; normally GND.
33	VPCO2	O	1,Z,0	Wide-band EFM PLL charge pump output. Turned on/off by FCSW of address E.
34	VPCO1	O	1,Z,0	Charge pump output for the wide-band EFM PLL.
35	VCKI	I		VCO2 oscillation input for the wide-band EFM PLL.
36	V16M	O	1,0	VCO2 oscillation output for the wide-band EFM PLL.
37	VCTL	I		VCO2 control voltage input for the wide-band EFM PLL.
38	PCO	O	1,Z,0	Master PLL charge pump output.
39	FILO	I	Analog	Master PLL (slave=digital PLL) filter output.
40	FILI	I		Master PLL filter input.
41	AVSS	-	-	Analog GND.
42	CLTV	I		Master VCO control voltage input.
43	AVDD	-	-	Analog power supply (+5V).
44	RF	I		EFM signal input.
45	BIAS	I		Constant current input of the asymmetry circuit.
46	ASYI	I		Asymmetry comparator voltage input.
47	ASYO	O	1,0	EFM full-swing output (low=Vss, high=VDD)
48	ASYE	I		Low: asymmetry circuit off; high: asymmetry circuit on.
49	WDCK	O	1,0	D/A interface. Word clock = 2fs.
50	LRCK	O	1,0	D/A interface. LR clock output f = fs.
51	LRCKI	I		LR clock input.

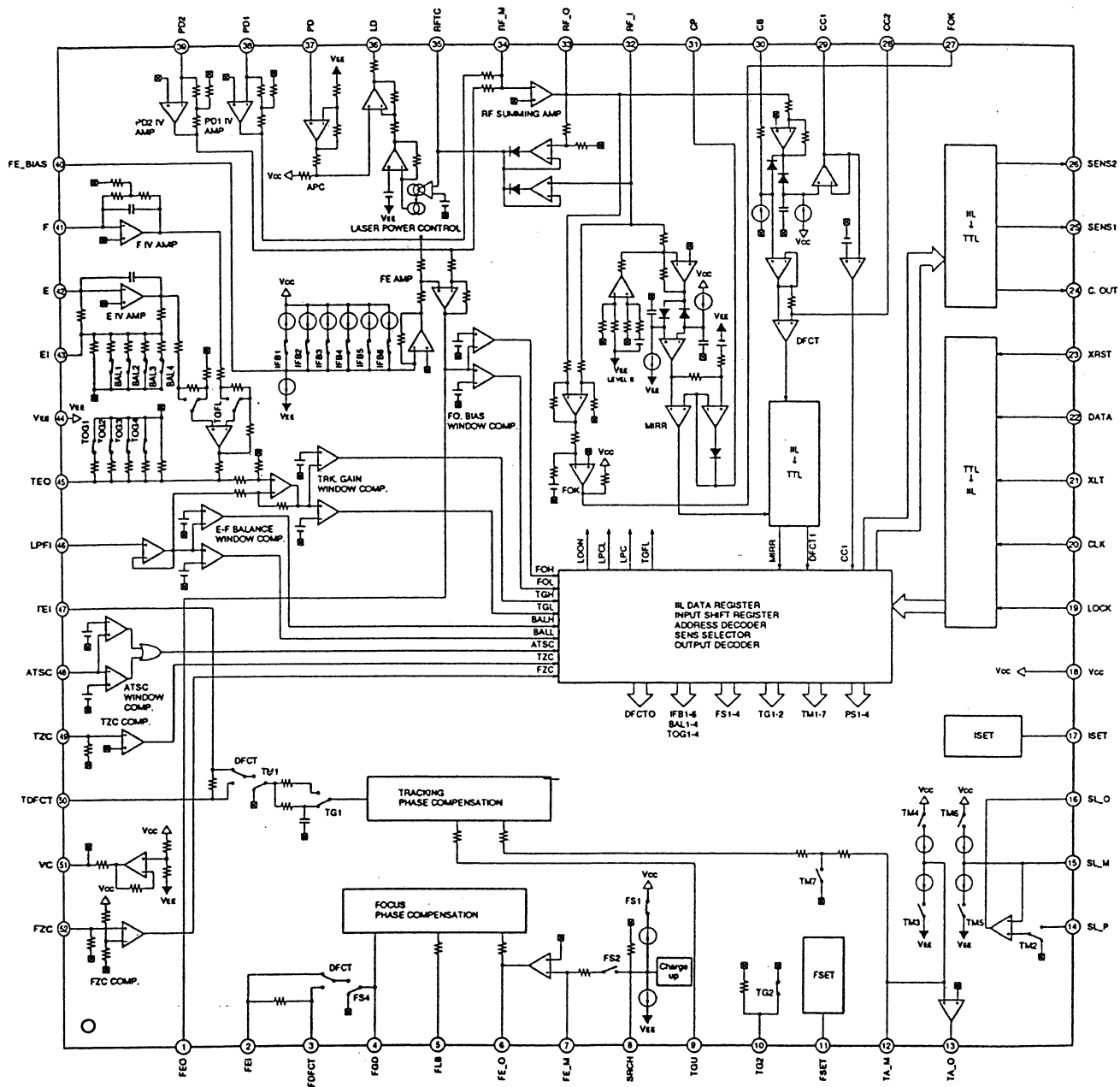
NO.	SYMBOL	I/O		DESCRIPTION
52	PCMD	O	1,0	D/A interface. Serial data output (two's complement, MSB first)
53	PCMDI	I		D/A interface. Serial data input (two's complement, MSB first)
54	BCK	O	1,0	D/A interface. Bit clock output.
55	BCKI	I		D/A interface. Bit clock input.
56	Vss	-	-	GND.
57	VDD	-	-	Power supply(+5V).
58	GTOP	O	1,0	GTOP output.
59	XUGF	O	1,0	XUGF output.
60	XPCK	O	1,0	XPLCK output.
61	GFS	O	1,0	GFS output.
62	RFCK	O	1,0	RFCK output.
63	C2PO	O	1,0	C2PO output.
64	XROF	O	1,0	XRAOF output.
65	MNT3	O	1,0	MNT3 output.
66	MNT1	O	1,0	MNT1 output.
67	MNT0	O	1,0	MNT0 output.
68	XTSL	I		Crystal selector input. Low: 16.9344MHz; high: 33.8688MHz.
69	FSTT	O	1,0	2/3 frequency-divider output for pins 89 and 90.
70	C4M	O	1,0	4.2336MHz output. 1/4 frequency-divided VCKI output in CAV-W mode.
71	DOUT	O	1,0	Digital Out output.
72	EMPH	O	1,0	Outputs a high signal when the playback disc has emphasis, and a low signal when there is no emphasis.
73	EMPHI	I		Inputs a high signal when de-emphasis is on, and a low signal when de-emphasis is off.
74	WFCK	O	1,0	WFCK output.
75	SCOR	O	1,0	Outputs a high signal when either subcode sync S0 or S1 is detected.
76	SBSO	O	1,0	Sub P to W serial output.
77	EXCK	I		SBSO readout clock input.
78	Vss	-	-	GND.
79	VDD	-	-	Power supply (+5V).
80	SYSM	I		Mute input. Active when high.
81	NC			
82	AVss	-	-	Analog GND.
83	AVDD	-	-	Analog power supply(+5V).
84	AOUT1	O		Left-channel analog output.
85	AIN1	I		Left-channel operational amplifier input.
86	LOUT1	O		Left-channel LINE output.
87	AVss	-	-	Analog GND.
88	XVDD			Power supply for master clock.
89	XTAI	I		Crystal oscillation circuit input. Input the external master clock via this pin.
90	XTAO	O		Crystal oscillation circuit output.
91	XVss			GND for master clock.
92	AVss	-	-	Analog GND.
93	LOUT2	O		Right-channel LINE output.
94	AIN2	I		Right-channel operational amplifier input.
95	AOUT2	O		Right-channel analog output.
96	AVDD	-	-	Analog power supply(+5V).
97	AVss	-	-	Analog GND.
98	NC			
99	NC			
100	XRST	I		System reset. Reset when low.

- Notes)**
- PCMD is an MSB first, two's complement output.
 - GTOP is used to monitor the frame sync protection status. (High: sync protection window released)
 - XUGF is the negative pulse for the frame sync derived from the EFM signal. It is the signal before sync protection.
 - XPLCK is the inverse of the EFM PLL clock. The PLL is designed so that the falling edge of XPLCK and the EFM signal transition point coincide.
 - GFS goes high when the frame sync and the insertion protection timing match.
 - RFCK is derived with the crystal accuracy. This signal has a cycle of 136 μ s (during normal-speed).
 - C2PO represents the data error status.
 - XRAOF is generated when the 16K RAM exceeds the ± 4 F jitter margin.



CXA1992BR (RF AMP+Servo signal processor)

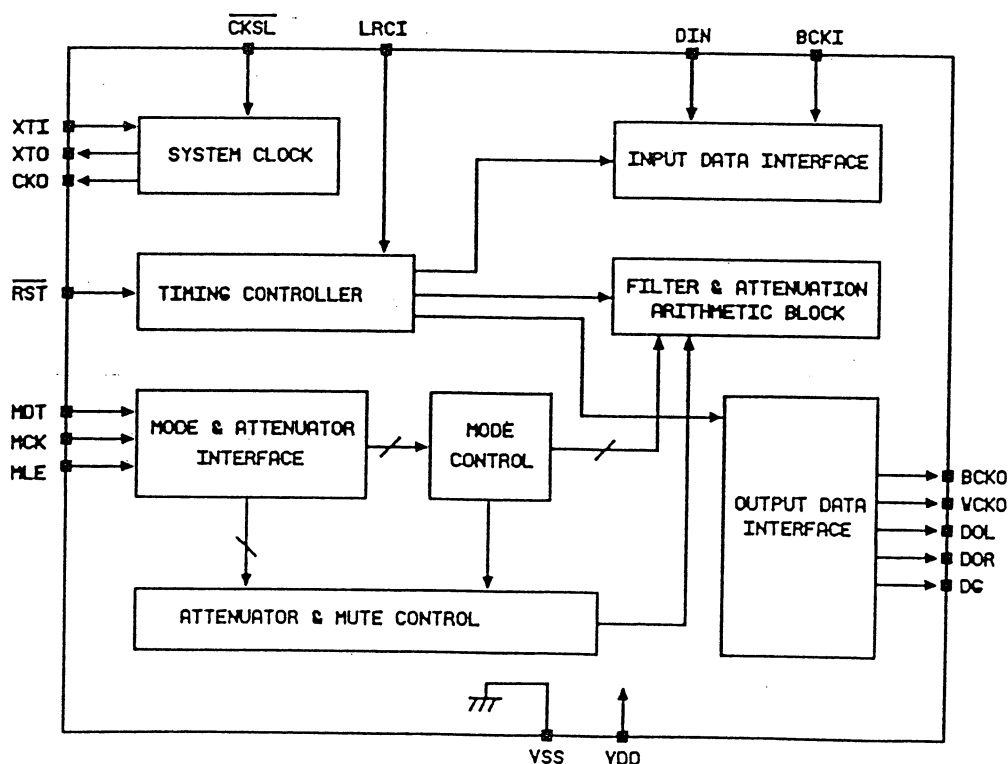
NO.	SYMBOL	I/O	DESCRIPTION
1	FEO	O	Focus error amplifier output. Connected internally to the window comparator input for bias adjustment.
2	FEI	I	Focus error input.
3	FDFCT	I	Capacitor connection pin for defect time constant.
4	FGD	I	Ground this pin through a capacitor for cutting the focus servo high-frequency gain.
5	FLB	I	External time constant setting pin for boosting the focus servo low-frequency.
6	FE-O	O	Focus drive output.
13	TA-O	O	Tracking drive output.
16	SL-O	O	Sled drive output.
7	FE-M	I	Focus amplifier inverted input.
8	SRCH	I	External time constant setting pin for generating focus search waveform.
9	TGU	I	External time constant setting pin for switching tracking high-frequency gain.
10	TG2	I	External time constant setting pin for switching tracking high-frequency gain.
11	FSET	I	Peak frequency setting pin for focus and tracking phase compensation amplifier.
12	TA-M	I	Tracking amplifier inverted input.
14	SL-P	I	Sled amplifier non-inverted input.
15	SL-M	I	Sled amplifier inverted input.
17	ISET	I	Connect an external capacitance to set the current which determines the Focus search, Track jump, and Sled kick heights.
18	Vcc	I	Positive power supply.
19	LOCK	I	The sled overrun prevention circuit operates when this pin is low.(no pull-up resistance)
20	CLK	I	Serial data transfer clock input from CPU. (no-pull-up resistance)
21	DATA	I	Serial data input from CPU.(no pull-up resistance)
22	XLT	I	Latch input from CPU.(no pull-up resistance)
23	XRST	I	Reset input; resets at Low.(no pull-up resistance)
24	C. OUT	O	Track number count signal output.
25	SENS1	O	Outputs FZC, DFCT1, TZC, BALH, TGH, FOH, ATSC, and others according to the command from CPU.
26	SENS2	O	Outputs DFCT2,MIRR,BALL,TGL,FOL, and others according to the command from the CPU.
27	FOK	O	Focus OK comparator output.
28	CC2	I	Input for the defect bottom hold output with capacitance coupled.
29	CC1	O	Defecct bottom hold output. Connected internally to the interruption comparator input.
30	CB	I	Connection pin for defect bottom hold capacitor.
31	CP	I	Connection pin for MIRR hold capacitor. MIRR comparator non-inverted input.
32	RF-I	I	Input for the RF summing amplifier output with capacitance coupled.
33	RF-O	O	RF summing amplifier output. Eyepattern check point.
34	RF-M	I	RF summing amplifier inverted input. The RF amplifier gain is determined by the resistance connected between this pin and RFO pin.
35	RFTC	I	External time constant setting pin durring RF level control.
36	LD	O	APC amplifier output.
37	PD	I	APC amplifier input.
38	PD1	I	REI-V amplifier inverted input.
39	PD2	I	Connect these pins to the photo diode A+C and B+D pins.
40	FE-BIAS	I	Bias adjustment of focus error amplifier. Leave this pin open for automatic adjustment.
41	F	I	FI-V and EI-V amplifier inverted input.
42	E	I	Connect these pins to photo diode F and E.
43	EI	-	I-V amplifier E gain adjustment. (When not using automatic balance adjustment)
44	VEE	-	Negative power supply.
45	TEO	O	Tracking error amplifier output. E-F signal is output.
46	LPFI	I	Comparator input for balance adjustment. (input from TEO through LPF)
47	TEI	I	Tracking error input.
48	TDFCT	I	Capacitor connection pin for defect time constant.
49	ATSC	I	Window comparator input for ATSC detection.
50	TZC	I	Tracking zero-cross comparator input.
51	VC	O	(VCC+VEE)/2 direct voltage output.
52	FZC	I	Focus zero-cross comparator input.



SM5841AP (Digital filter)

NO.	SYMBOL	I/O	DESCRIPTION
1	CKLS	IP	Oscillator and input frequency select. 384fs when HIGH, and 256fs when LOW.
2	XTI	I	Oscillator input connection.
3	XTO	O	Oscillator output connection.
4	CKO	O	Oscillator output clock (same frequency as XTI).
5	VSS	—	Ground
6	MDT	IP	Digital attenuator and mode set data .
7	MCK	IP	Digital attenuator and mode set clock.
8	MLE	IP	Digital attenuator and mode set latch enable.
9	RST	IP	System Reset.
10	DG	O	8fs left/right simultaneous of 4fs left/right alternating de-glitched output.
11	DOR	O	Right-channel data output when in 8fs L/R simultaneous mode, and L/R clock output in 4fs L/R alternating mode.
12	DOL	O	Left-channel data output when in 8fs L/R simultaneous mode, and Left/Right channel data output in L/R alternating mode.
13	WCKO	O	Output word clock.
14	VDD	—	5V supply.
15	BCKO	O	Output bit clock.
16	LRCI	IP	Input data sample rate (fs) clock.
17	BCKI	IP	Input bit clock.
18	DIN	IP	Data input.

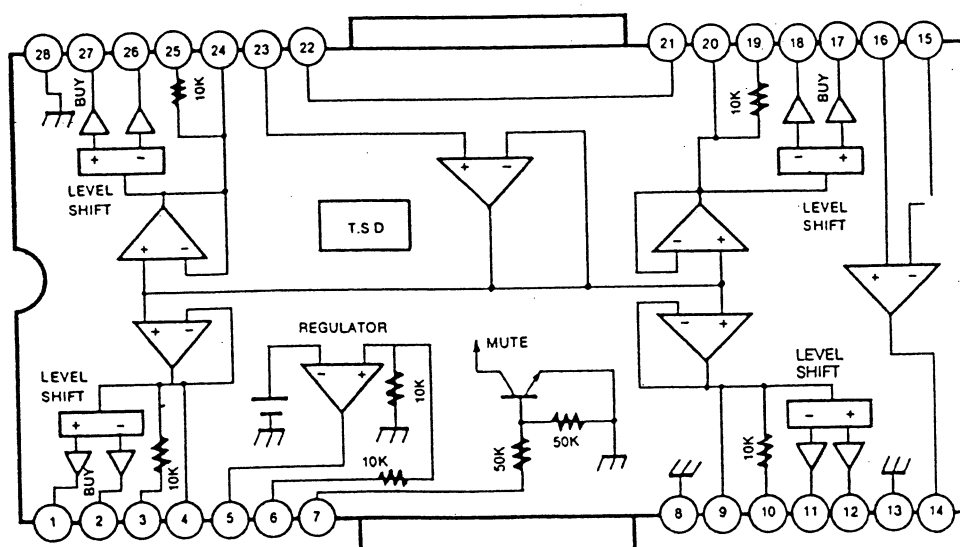
BLOCK DIAGRAM



KA9258D (Motor Driver)

N0.	SYMBOL	I/O	DESCRIPTION
1	DO1.1	O	DRIVE OUTPUT
2	DO1.2	O	DRIVE OUTPUT
3	DI1.1	I	DRIVE INPUT
4	DI1.2	I	DRIVE INPUT
5	REG	-	REGULATOR
6	REO	O	REGULATOR OUTPUT
7	MUTE	-	MUTE
8	GND1	-	GROUND
9	DI2.1	I	DRIVE INPUT
10	DI2.2	I	DRIVE INPUT
11	DO2.1	O	DRIVE OUTPUT
12	DO2.2	O	DRIVE OUTPUT
13	GND2	-	GROUND
14	OPOUT	O	OPAMP OUTPUT
15	OPIN (-)	I	OPAMP INPUT(-)
16	OPIN (+)	I	OPAMP INPUT(+)
17	DO3.1	O	DRIVE OUTPUT
18	DO3.2	O	DRIVE OUTPUT
19	DI3.1	I	DRIVE INPUT
20	DI3.2	I	DRIVE INPUT
21	VCC1	-	SUPPLY VOLTAGE
22	VCC2	-	SUPPLY VOLTAGE
23	VREF	-	2.5V BIAS VOLTAGE
24	DI4.1	I	DRIVE INPUT
25	DI4.2	I	DRIVE INPUT
26	DO4.1	O	DRIVE OUTPUT
27	DO4.2	O	DRIVE OUTPUT
28	GND3	-	GROUND

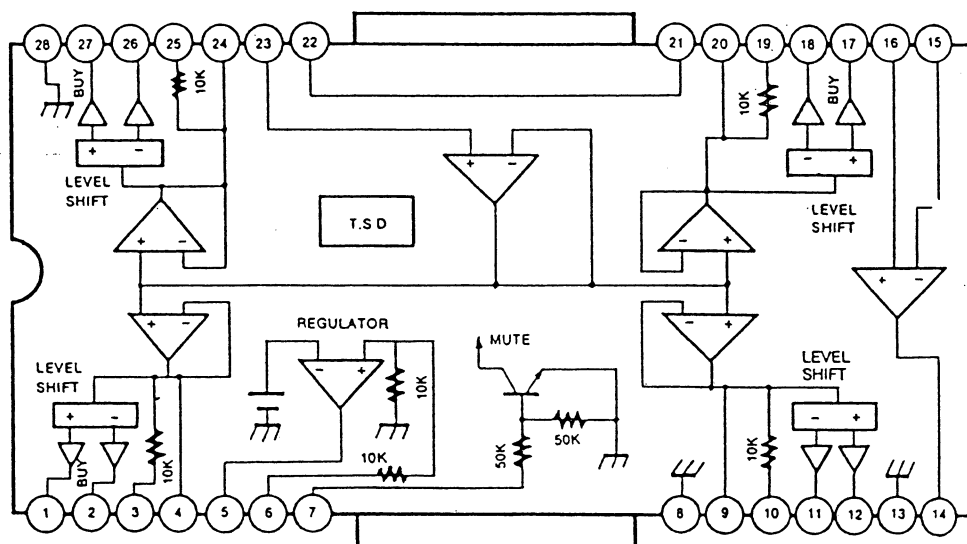
BLOCK DIAGRAM



KA9258D (Motor Driver)

NO.	SYMBOL	I/O	DESCRIPTION
1	DO1.1	O	DRIVE OUTPUT
2	DO1.2	O	DRIVE OUTPUT
3	DI1.1	I	DRIVE INPUT
4	DI1.2	I	DRIVE INPUT
5	REG	-	REGULATOR
6	REO	O	REGULATOR OUTPUT
7	MUTE	-	MUTE
8	GND1	-	GROUND
9	DI2.1	I	DRIVE INPUT
10	DI2.2	I	DRIVE INPUT
11	DO2.1	O	DRIVE OUTPUT
12	DO2.2	O	DRIVE OUTPUT
13	GND2	-	GROUND
14	OPOUT	O	OPAMP OUTPUT
15	OPIN (-)	I	OPAMP INPUT(-)
16	OPIN (+)	I	OPAMP INPUT(+)
17	DO3.1	O	DRIVE OUTPUT
18	DO3.2	O	DRIVE OUTPUT
19	DI3.1	I	DRIVE INPUT
20	DI3.2	I	DRIVE INPUT
21	VCC1	-	SUPPLY VOLTAGE
22	VCC2	-	SUPPLY VOLTAGE
23	VREF	-	2.5V BIAS VOLTAGE
24	DI4.1	I	DRIVE INPUT
25	DI4.2	I	DRIVE INPUT
26	DO4.1	O	DRIVE OUTPUT
27	DO4.2	O	DRIVE OUTPUT
28	GND3	-	GROUND

BLOCK DIAGRAM



IC70 BVIANAM1232C (μ -COM, TMP87PM78F)

NO.	SYMBOL	I/O	DESCRIPTION
1	VDD	-	+5V POWER SUPPLY PIN
2	F_MOTOR	O	MESHANISM OPEN CONTROL OUTPUT PIN
3	R_MOTOR	O	MESHANISM CLOSE CONTROL OUTPUT PIN
4	/MLE	O	DIGITAL ATTENUATOR AND MODE SET LATCH ENABLE
5	MCK	O	DIGITAL ATTENUATOR AND MODE SET CLOCK
6	MDT	O	DIGITAL ATTENUATOR AND MODE SET DATA
7	REMO SEL	I	REMOTE SELECTOR SWITCH CHECK PIN
8	TEST	I	OPTION(HIGH=AKAI)
9	NC	-	
10	SQCK	O	SUBCODE-Q DATA CLOCK OUTPUT PIN
11	SQSO	I	SUBCODE-Q DATA SERIAL INPUT PIN
12	NC	-	
13	SCOR	I	SUBCODE SYNC SIGNAL (S0+S1) INPUT PIN
14	OP/SW	I	OPEN SWITCH CHECK INPUT PIN
15	CL/SW	I	CLOSE SWITCH CHECK INPUT PIN
16	JOG B	-	SKIP DIAL CONTROL PIN
17	JOG A	-	SKIP DIAL CONTROL PIN
18~21	NC,	-	
22	GND	-	GROUND
23	AGND	-	GROUND
24	VREF	-	+5V POWER SUPPLY PIN
25	VDD	-	+5V POWER SUPPLY PIN
26	NC	-	
27	GND	-	GROUND
28, 29	NC	-	
30	GND	-	GROUND
31	XIN	I	SYSTEM CLOCK OSCILLATION CRYSTAL INTERFACE INPUT PIN
32	XOUT	O	SYSTEM CLOCK OSCILLATION CRYSTAL INTERFACE OUTPUT PIN
33	RESET	I	SYSTEM RESET PIN
34	RE_IN	I	REMOCON DATA INPUT PIN
35	BUS_IN	I	REMOCON DATA INPUT PIN
36	BUS_OUT	O	REMOCON DATA OUTPUT PIN
37	SENS2	I	SSP STATUS INPUT PIN
38	SENS	I	DSP STATUS INPUT PIN
39	COUT	I	TRACK COUNT INPUT PIN
40	MUTE	O	AUDIO MUTE OUTPUT PIN
41	CLOCK	O	CLOCK OUTPUT PIN
42	XLAT	O	LATCH OUTPUT PIN
43	DATA	O	DATA OUTPUT PIN
44	F.OK	I	FOCUS OK INPUT PIN
45	GFS	I	FRAME SYNC STAUS INPUT PIN
46	DSP RESET	O	SYSTEM RESET FROM DSP OUTPUT PIN
47	POWER	O	SYSTME POWER ON/OFF OUTPUT PIN
48	FLT POWER	O	FIP FILAMENT POWER ON, OFF OUTPUT PIN

NO.	SYMBOL	I/O	DESCRIPTION
49	NC	-	
50	-30V	-	FIP VOLTAGE SUPPLY PIN
51	LED	O	STANBY LED ON/OFF OUTPUT PIN
52	LED	O	TIME EDIT LED ON/OFF OUTPUT PIN
53	LED	O	JUST EDIT LED ON/OFF OUTPUT PIN
54	LED	O	MANUAL FADE LED ON/OFF OUTPUT PIN
55	LED	O	AUTO SPACE LED ON/OFF OUTPUT PIN
56~58	NC	-	
59	KS_1	O	KEY SCAN OUTPUT PIN
60	KS_2	O	KEY SCAN OUTPUT PIN
61	KS_3	O	KEY SCAN OUTPUT PIN
62	KS_4	O	KEY SCAN OUTPUT PIN
63	KS_5	O	KEY SCAN OUTPUT PIN
64	KS_6	O	KEY SCAN OUTPUT PIN (NOT USED)
65	KS_7	O	KEY SCAN OUTPUT PIN (NOT USED)
66	KS_8	O	KEY SCAN OUTPUT PIN (NOT USED)
67	P1	O	FIP SEGEMENT SIGNAL OUTPUT PIN
68	P2	O	FIP SEGEMENT SIGNAL OUTPUT PIN
69	P3	O	FIP SEGEMENT SIGNAL OUTPUT PIN
70	P4	O	FIP SEGEMENT SIGNAL OUTPUT PIN
71	P5	O	FIP SEGEMENT SIGNAL OUTPUT PIN
72	P6	O	FIP SEGEMENT SIGNAL OUTPUT PIN
73	P7	O	FIP SEGEMENT SIGNAL OUTPUT PIN
74	P8	O	FIP SEGEMENT SIGNAL OUTPUT PIN
75	P9	O	FIP SEGEMENT SIGNAL OUTPUT PIN
76	P10	O	FIP SEGEMENT SIGNAL OUTPUT PIN
77	P11	O	FIP SEGEMENT SIGNAL OUTPUT PIN
78	P12	O	FIP SEGEMENT SIGNAL OUTPUT PIN
79	P13	O	FIP SEGEMENT SIGNAL OUTPUT PIN
80	P14	O	FIP SEGEMENT SIGNAL OUTPUT PIN
81	P15	O	FIP SEGEMENT SIGNAL OUTPUT PIN
82	P16	O	FIP SEGEMENT SIGNAL OUTPUT PIN
83	1G	O	FIP TIMING SIGNAL OUTPUT PIN
84	2G	O	FIP TIMING SIGNAL OUTPUT PIN
85	3G	O	FIP TIMING SIGNAL OUTPUT PIN
86	4G	O	FIP TIMING SIGNAL OUTPUT PIN
87	5G	O	FIP TIMING SIGNAL OUTPUT PIN
88	6G	O	FIP TIMING SIGNAL OUTPUT PIN
89	7G	O	FIP TIMING SIGNAL OUTPUT PIN
90	8G	O	FIP TIMING SIGNAL OUTPUT PIN
91~94	GND	I	GROUND
95	KI_4	I	KEY SCAN INPUT PIN
96	KI_3	I	KEY SCAN INPUT PIN
97	KI_2	I	KEY SCAN INPUT PIN
98	KI_1	I	KEY SCAN INPUT PIN
99	P17	O	FIP SEGMENT SIGNAL OUTPUT PIN
100	NC	-	

MEASUREMENT AND ADJUSTMENT METHODS

Measurement condition

- Dolby NR position: OFF
- Make sure heads are clean
- Make sure capstan and pressure roller are clean.

MEASURING INSTRUMENTS

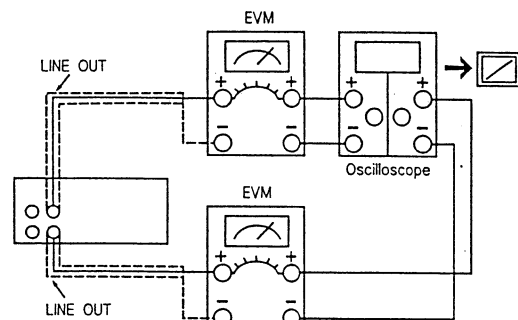
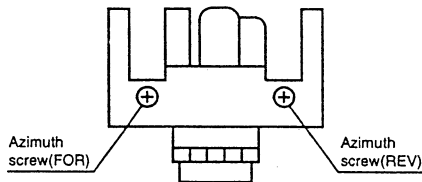
- EVM (Electronic Voltmeter)
- Oscilloscope
- Frequency counter
- AF Oscillator
- DC Voltmeter
- ATT (Attenuator)
- Resistor (600Ω)

Test tape

- Head azimuth (10KHz, -10dB): MTT-114N
- Tape speed(3KHz, -10dB): MTT-111N
- Playback frequency response MTT-257H (125KHz, 1KHz, 10KHz, -10dB)
- Playback gain: MTT-150
- Blank tape
 - Normal blank tape: MTT-5513
 - CrO₂ blank tape: MTT-5563
 - Metal blank tape: MTT-5572

HEAD AZIMUTH ADJUSTMENT

1. Test equipment connections are shown in fig. 1.
2. Playback the head Azimuth test tape and regulate the angle adjust screw so that the outputs of L-ch and R-ch are maximized. (When the adjusting positions are different with L-ch and R-ch, find a position where the outputs of L-ch and R-ch are balanced and then make the adjustment.)
3. At the same time, obtain a lissajous waveform and eliminate phase deflection.
4. After the adjustment, apply screw lock to the angle adjusting value.

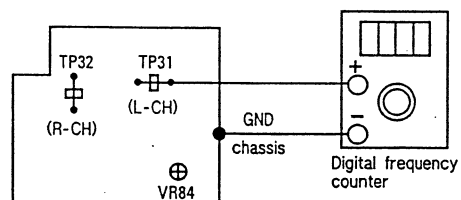


(FIG. 1)

TAPE SPEED ADJUSTMENT

1. Test equipment connections are shown in fig. 2.
2. Playback the middle part of the test tape.

Adjustment point	VR84
Standard Value	3,000Hz ± 30Hz

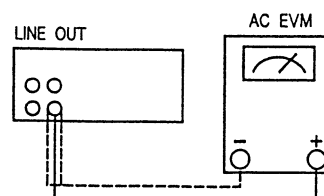


(FIG. 2)

PLAYBACK GAIN ADJUSTMENT

1. Test equipment connections are shown in fig. 3.
2. Playback the playback gain test tape. (MTT-150).
3. Adjust playback gain.

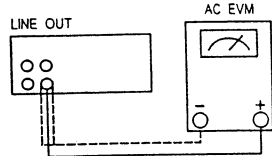
Adjustment Point	L ch : VR01	R ch : VR02
Standard Value	560mV	



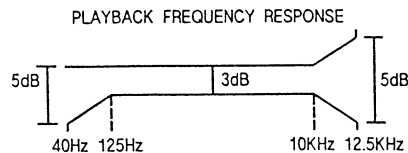
(FIG. 3)

PLAYBACK FREQUENCY RESPONSE

1. Test equipment connections are shown in fig. 4.
2. Playback the playback frequency response test tape.
3. Check that the frequency response is within the range shown in Fig. 5 for both L-ch and R-ch.



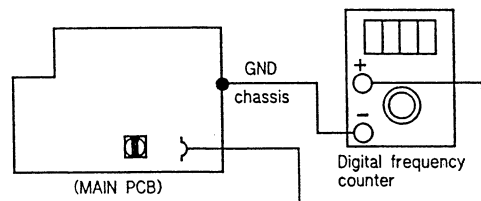
(FIG. 4)



(FIG. 5)

BIAS FREQUENCY ADJUSTMENT

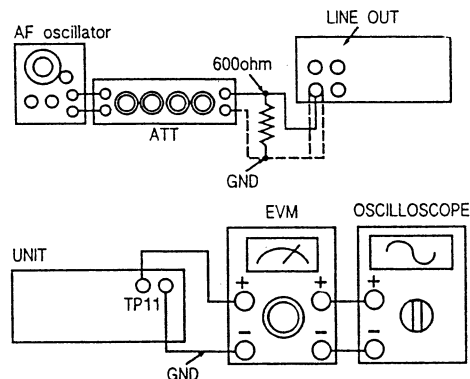
1. Test equipment connections are shown in fig. 6.
2. Load a CrO₂ blank test tape.
3. Press the record and pause button.
4. Adjust T501 for 105KHz frequency counter reading.



(FIG. 6)

OVERALL GAIN ADJUSTMENT

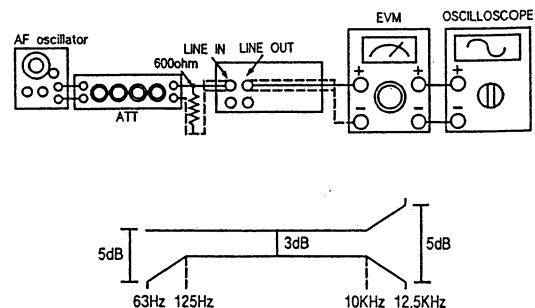
1. Test equipment connections are shown in fig. 7.
2. Insert the normal reference blank tape.
3. Place UNIT into recorder mode.
4. Supply a 1KHz signal through ATT (-10dB) from AF oscillator to line in.
5. Adjust ATT until monitor level at TP31 (L-ch) or TP32 (R-ch) becomes 180mV.
6. Playback recorded tape and make sure that the output level at TP31 (L-ch) or TP32 (R-ch) becomes 180mV.
7. If measured value is not 180mV, adjust it by using VR31 (L-CH) or VR32 (R-CH).
8. Repeat from step (2).



(FIG. 7)

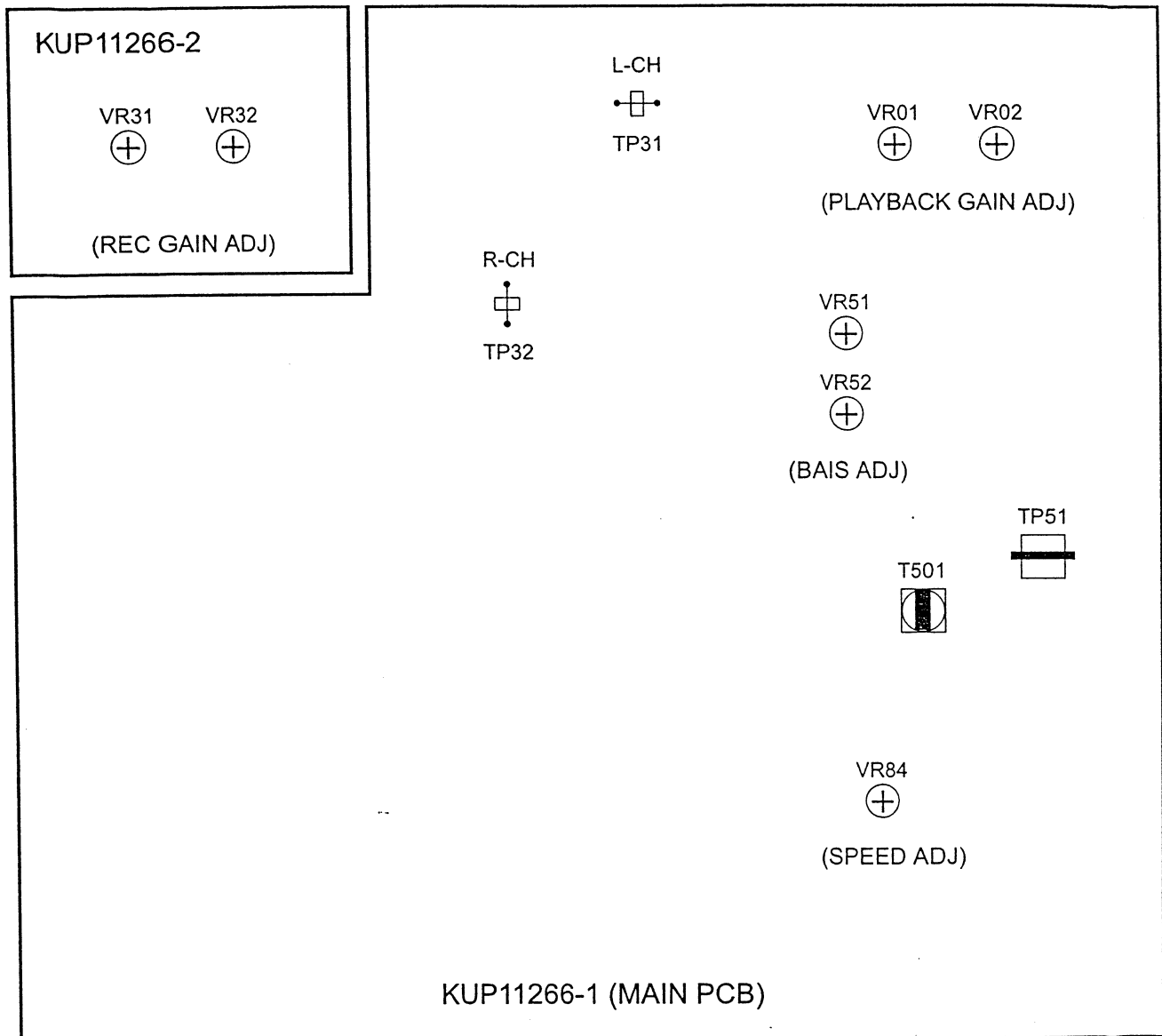
OVERALL FREQUENCY RESPONSE

1. Set a normal blank tape (MTT-5513) and record by apply signal (100Hz, 1KHz, 10KHz) through ATT-from AF oscillator to line in (Line out Level : 33mV).
2. Playback the signal recorded in step 1, and check that the level of each output frequency in within the range shown in fig. 8 in comparison with the reference frequency (1KHz).
3. If it is not within the standard range adjust the bias current by using VR51 (L-CH) or VR52 (R-CH) so that the frequency level is within the standard.
4. After that, increase the signal recorded on CrO₂ blank tape (MTT-5563) and metal blank tape (MTT-5572) up to 12KHz and adjust in the same way as mentioned above and check that the frequency level is within the range shown in Fig. 8.



(FIG. 8)

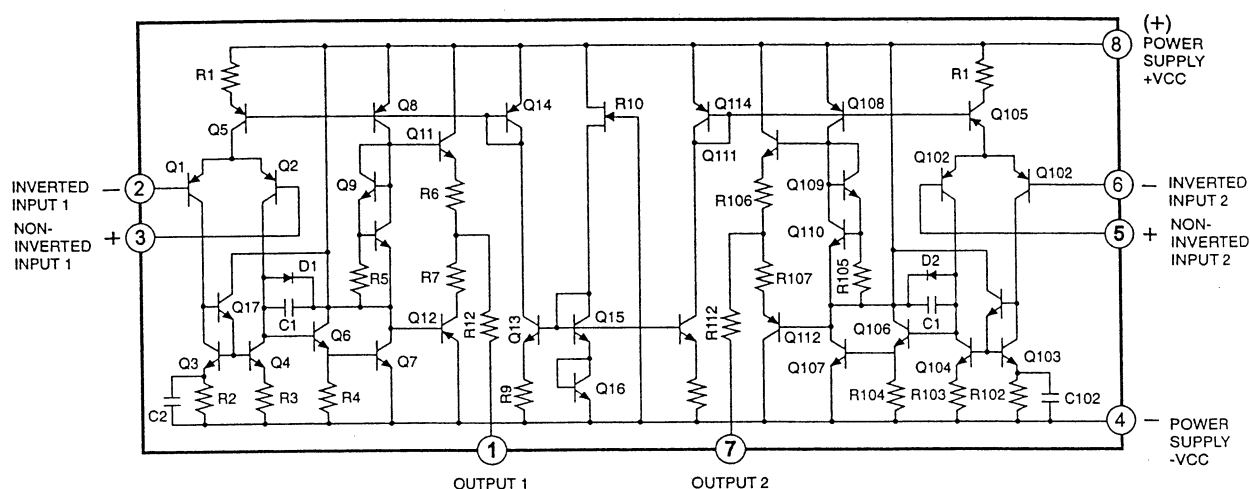
ADJUSTMENT POINT



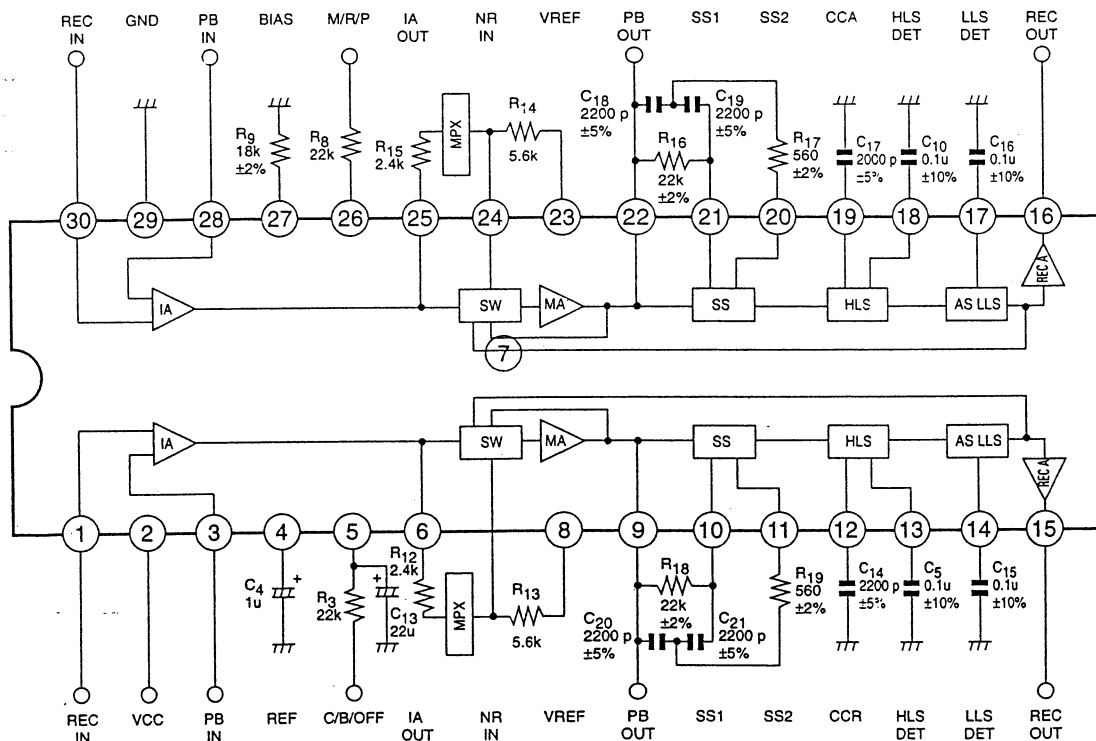
μ-COM IC (ANAM1265D)(UPD78042GF)

PIN No.	SYMBOL	DESCRIPTION
3~7	SEG~SEG1	FIP digit select output for indication.
8	V _{DD}	+5V Power supply terminal of this IC.
14~16	Key OUT	Key scan output.
17	RESET	System reset pulse input.
18~19	TIME	Timer control Mode.
20	GND	To be grounded.
21~24	Key IN	Key scan input.
25	GND	To be grounded.
27	Meter L-ch	A/D Converter input for level meter indication.
28	Meter-R-ch	A/D Converter input for level meter indication.
29	AV _{DD}	+5V Power supply terminal of this IC.
30	AV _{ref}	Reference voltage input terminal.
31	GND	To be grounded.
32	XT2	Open
33	GND	To be grounded.
34	X1	Crystal element connecting terminal.
35	X2	
36	Key Mute	Rec mute control Mode (H = ON)
37	REC	REC control Mode (L = ON)
38	LINE MUTE	Line mute control Mode (H = ON)
40	Dolby C	Dolby C control Mode (L = ON)
41	Dolby B	Dolby B control Mode (L = ON)
42	LINE / PB	LINE / PB control Mode
43	POWER	Power control Mode (H = ON)
44	GND	To be grounded.
45	T.P.S	T.P.S data input.
46	Hall	Hall IC data input.
47	Remocon IN	Remocon data input.
48	GND	To be grounded.
49	Remocon OUT	Remocon data output.
50	Close Motor	Close loadind Motor control (H = ON)
51	Open Motor	Open loading Motor control (H = ON)
52	V _{DD}	+5V power supply terminal of this IC.
53	Close SW	Loading close detector sw input (L = ON).
54	Open SW	Loading open detector sw input (L = ON).
55	Rec (R) SW	Rec (Reverse) SW detector input.
56	Mode SW	Mode sw detector input.
57	TAPE SW	TAPE sw detector input.
58	Motor	Motor control output (H = ON)
59	Solenoid	Solenoid control output (H = ON)
60	Rec (F) SW	Rec (forward) sw detector input.
61~70	SEG1~SEG10	FIP segment control output.
71	V Load	(-24V) Negative power supply input terminal for FIP blanking.
72~77	SEG11~SEG16	FIP segment control output.

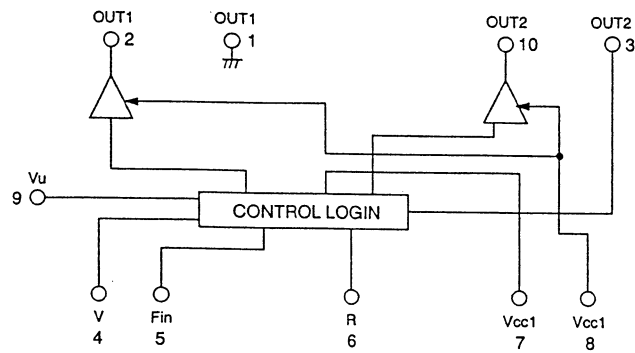
M5220P (DUAL LOW-Noise Operational Amplifiers) (DUAL POWER SUPPLY TYPE)



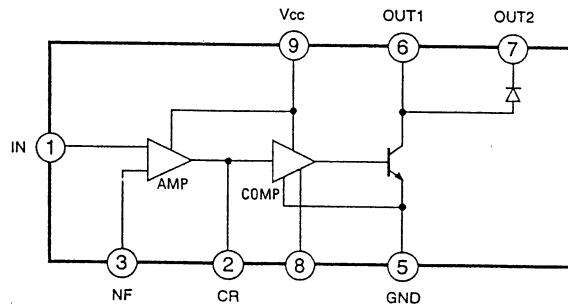
HA12142NT (DOLBY B. C Noise Reduction System)



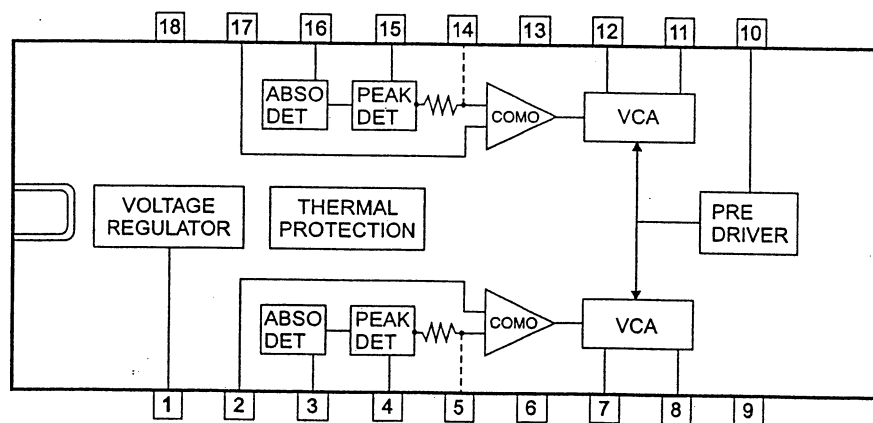
BA6209 (Reversible Motor Driver)



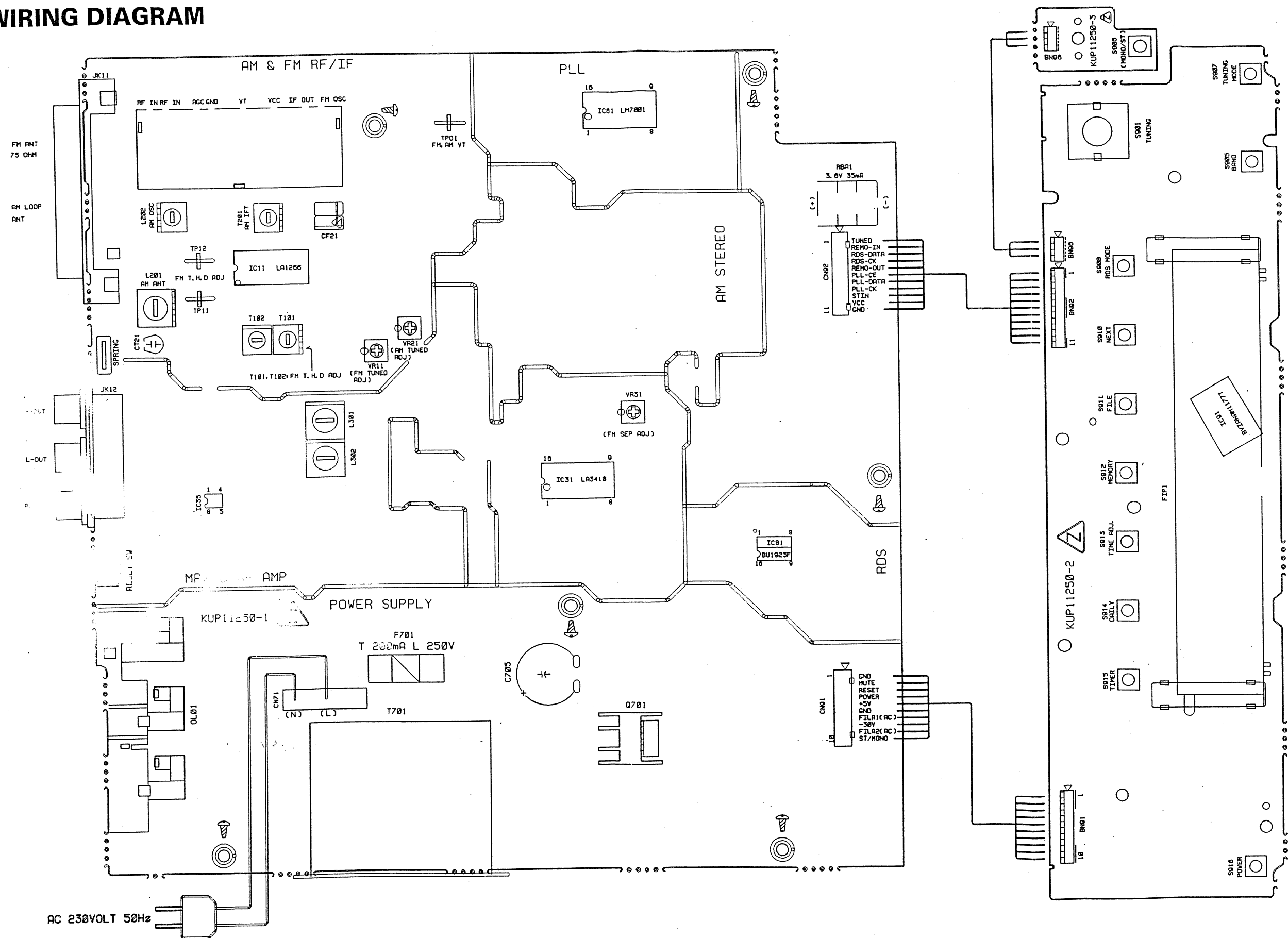
LA2000 (Audio Level Sensor)



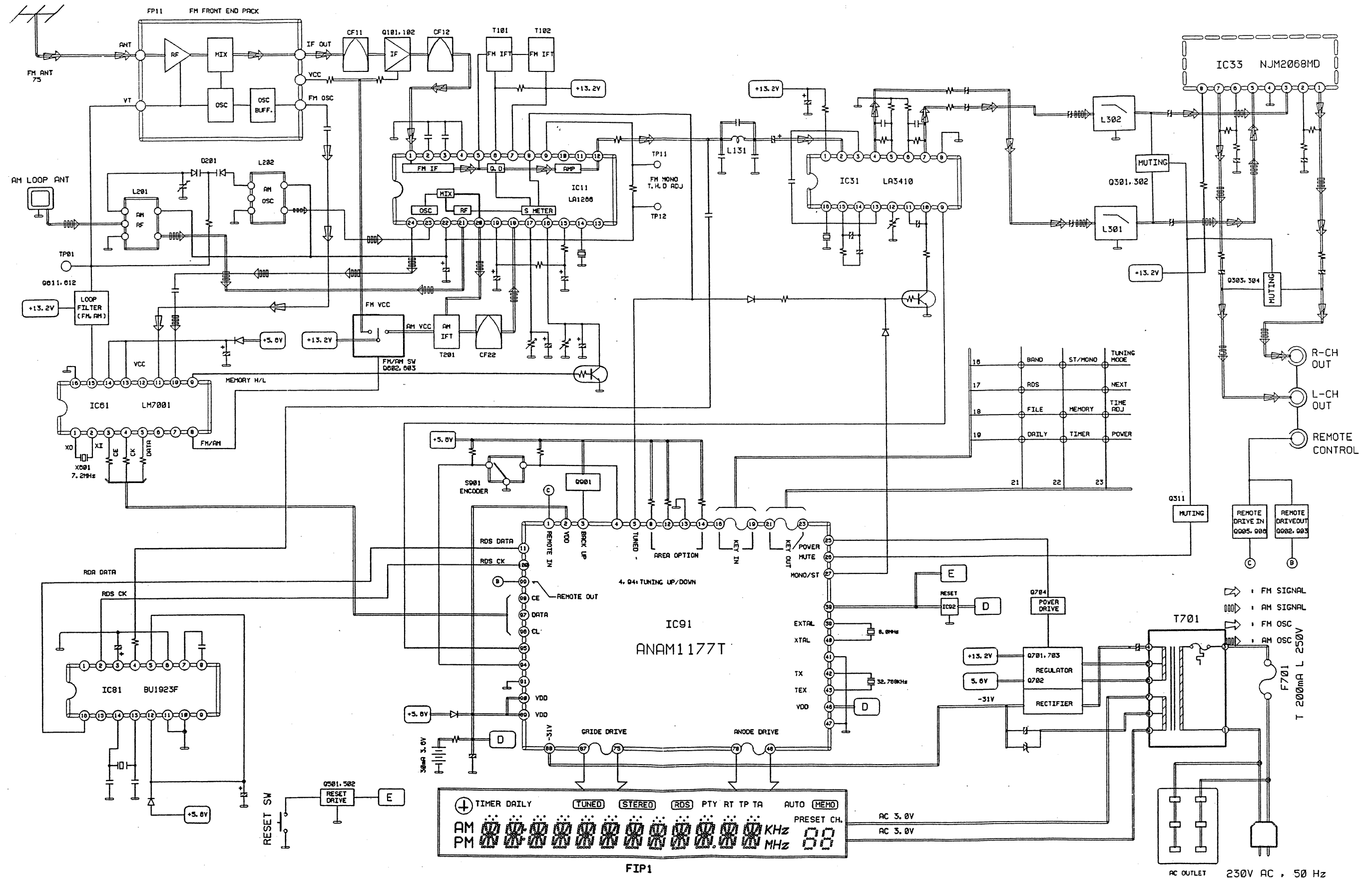
PC1297 (DOLBY HX PRO SYSTEM)



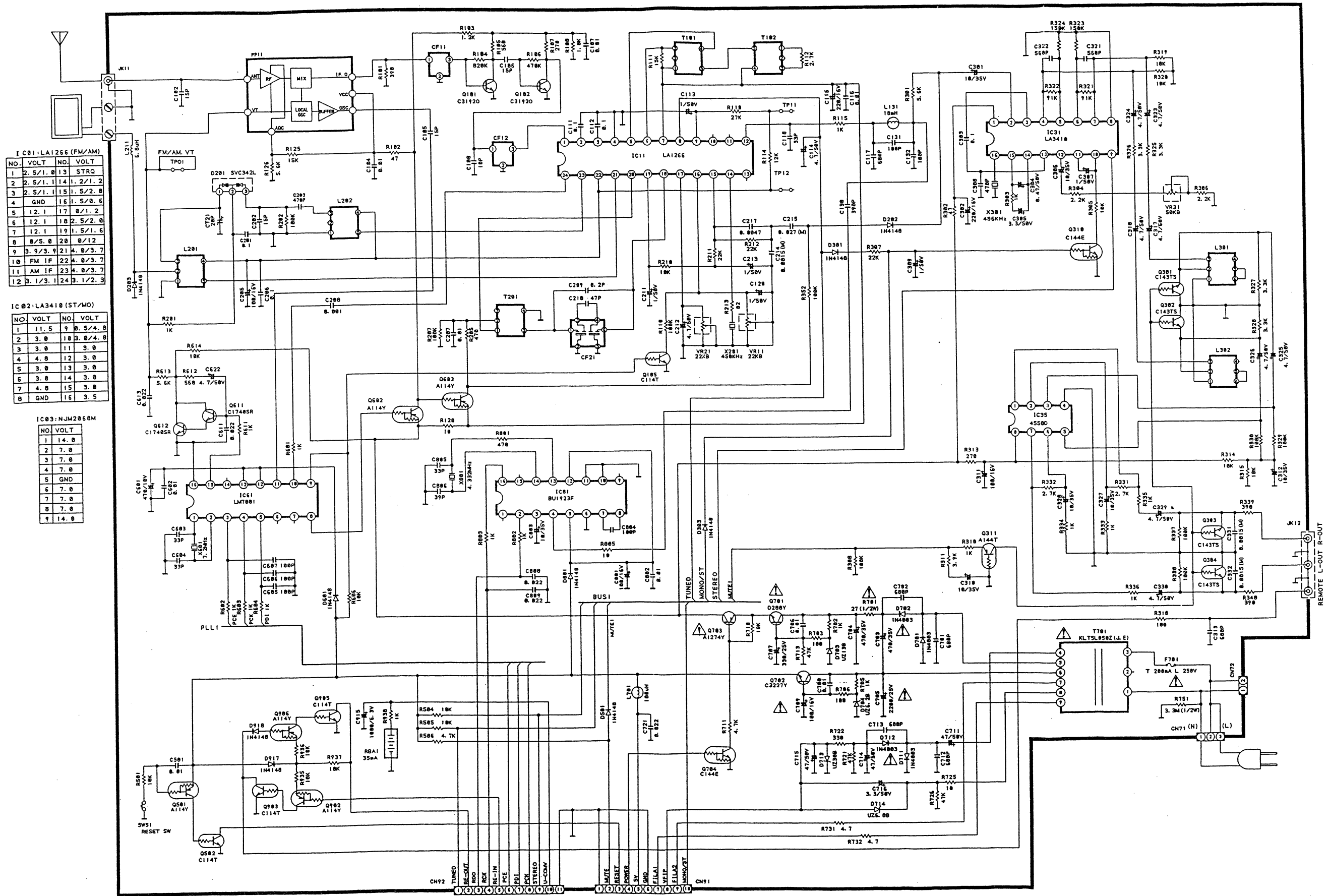
WIRING DIAGRAM

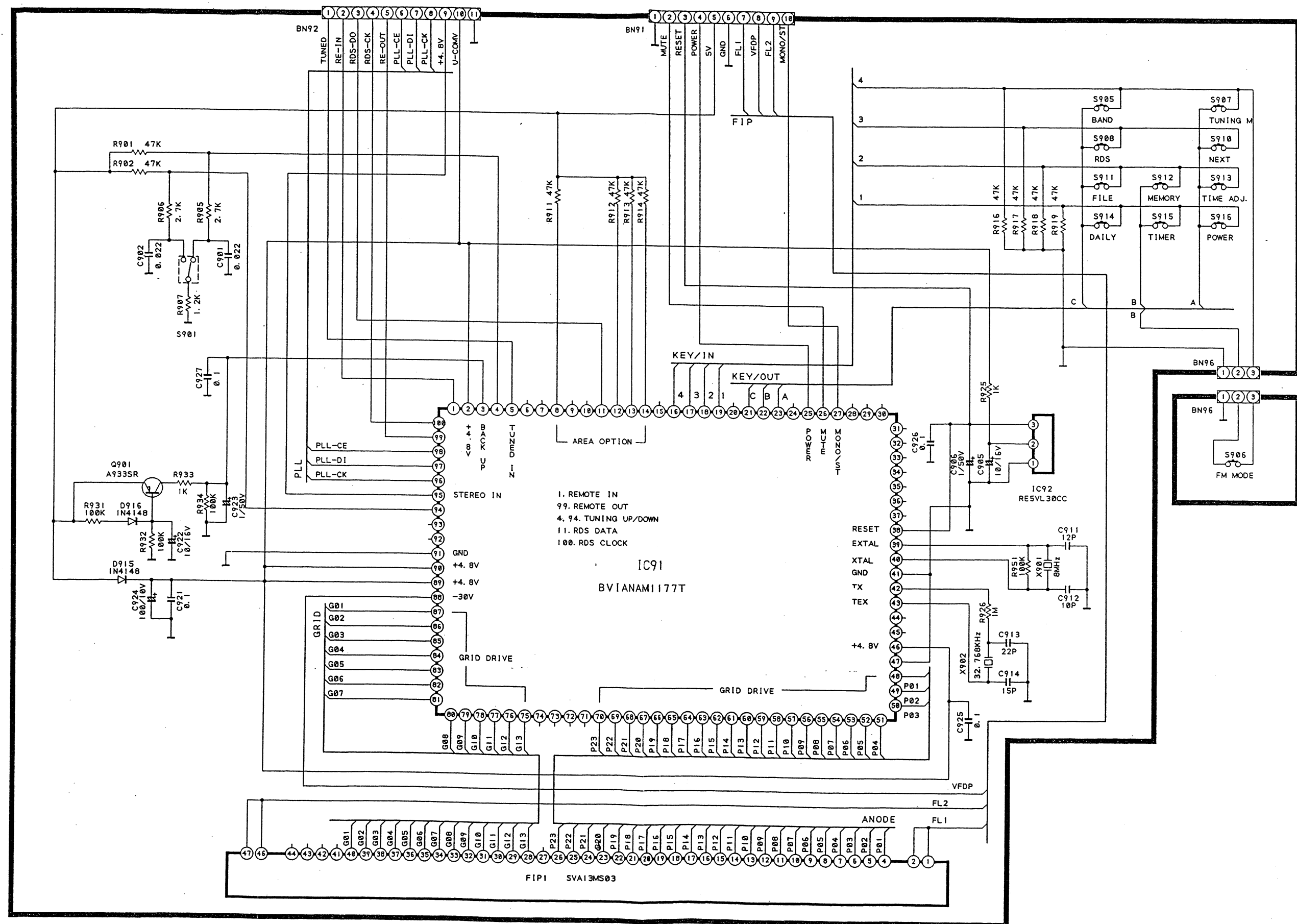


BLOCK DIAGRAM

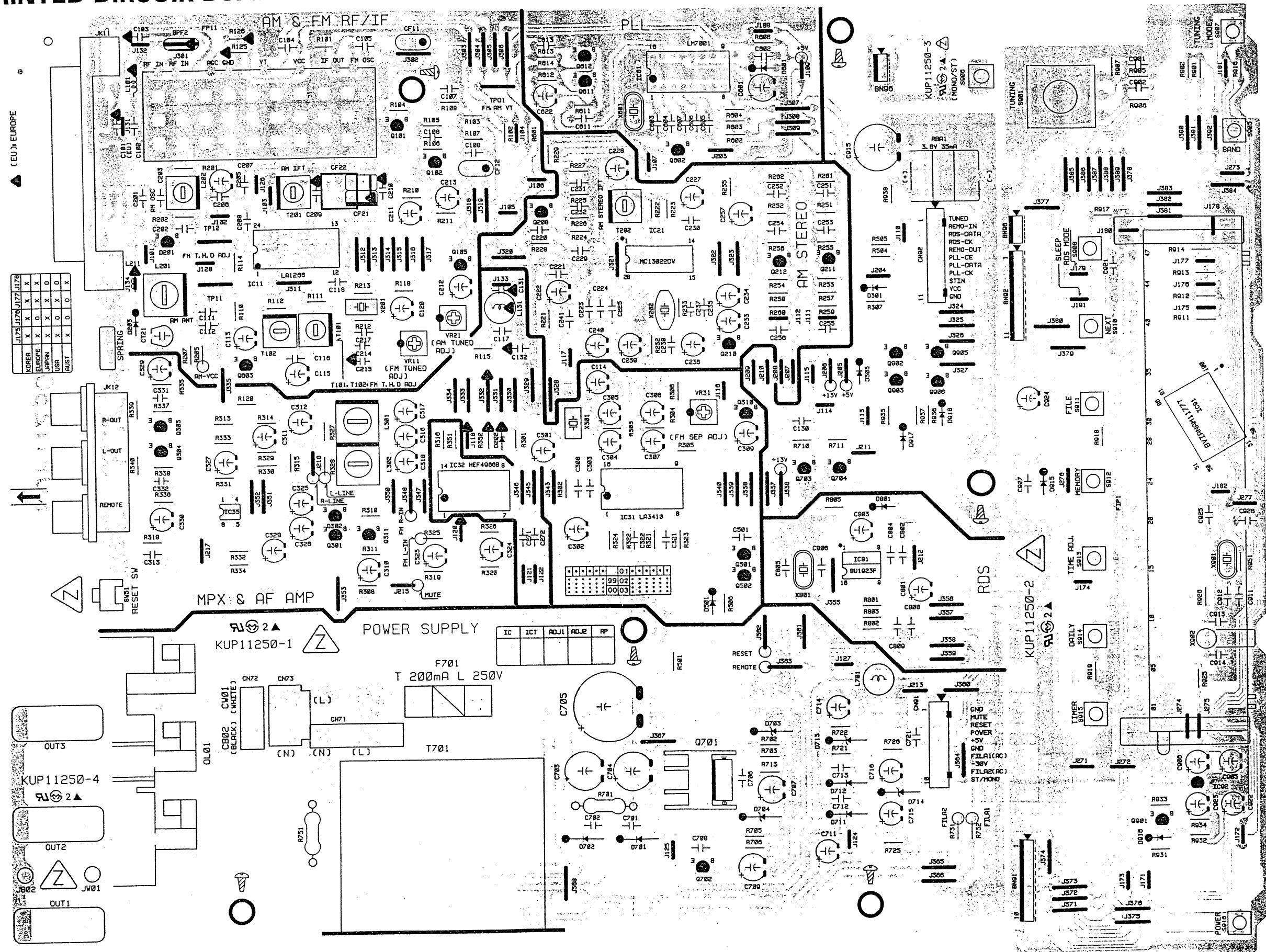


SCHEMATIC DIAGRAM

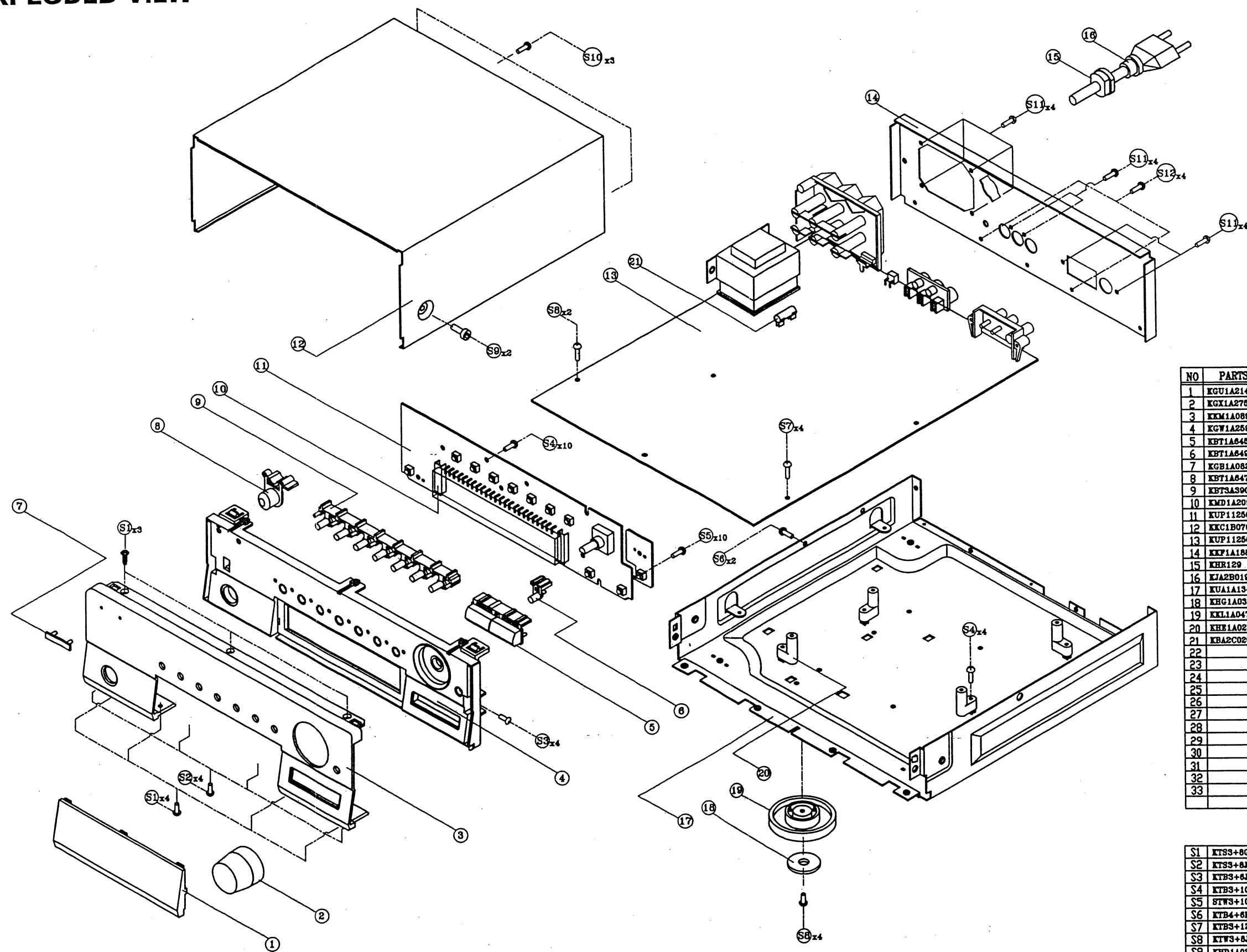




PRINTED CIRCUIT BOARDS



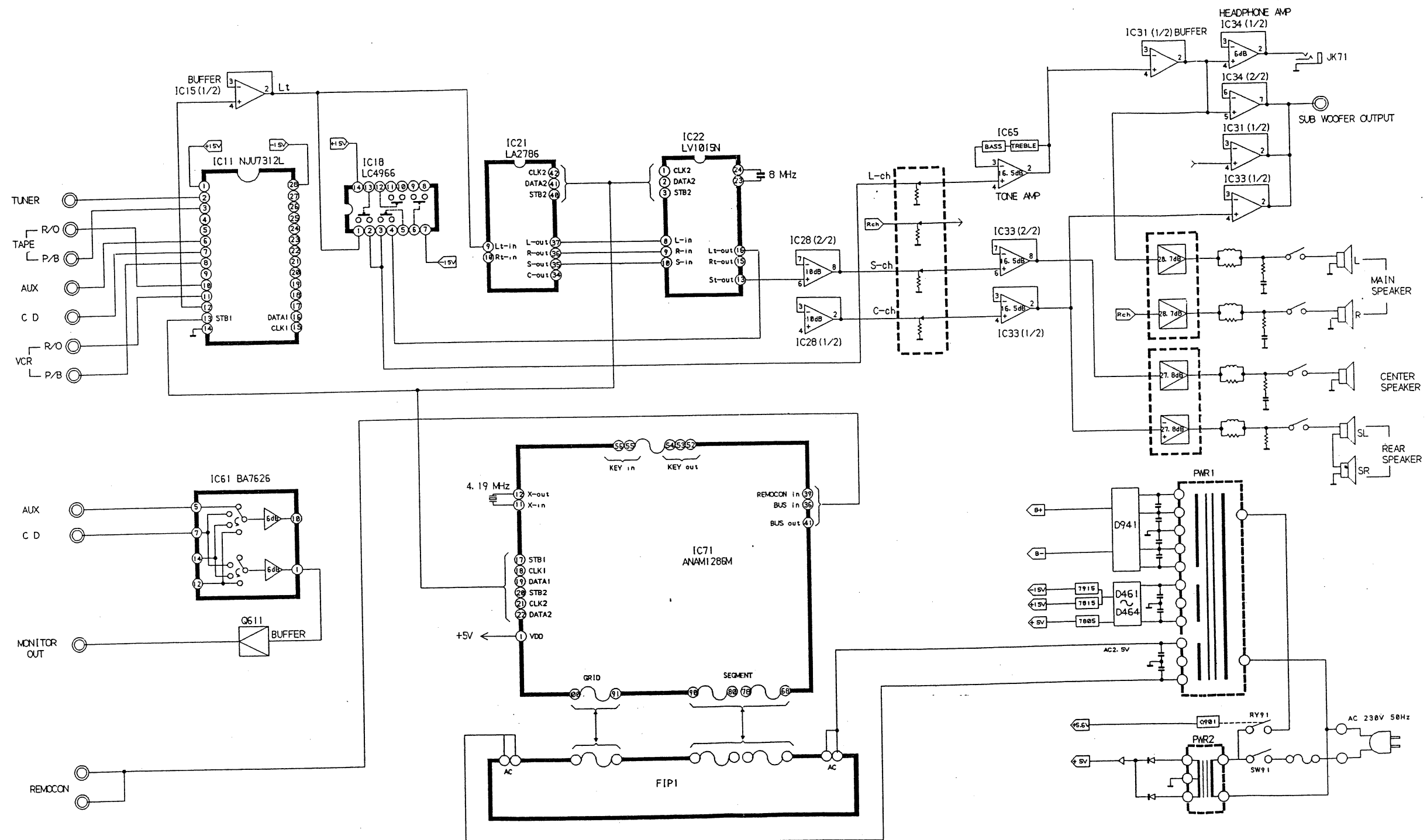
EXPLODED VIEW



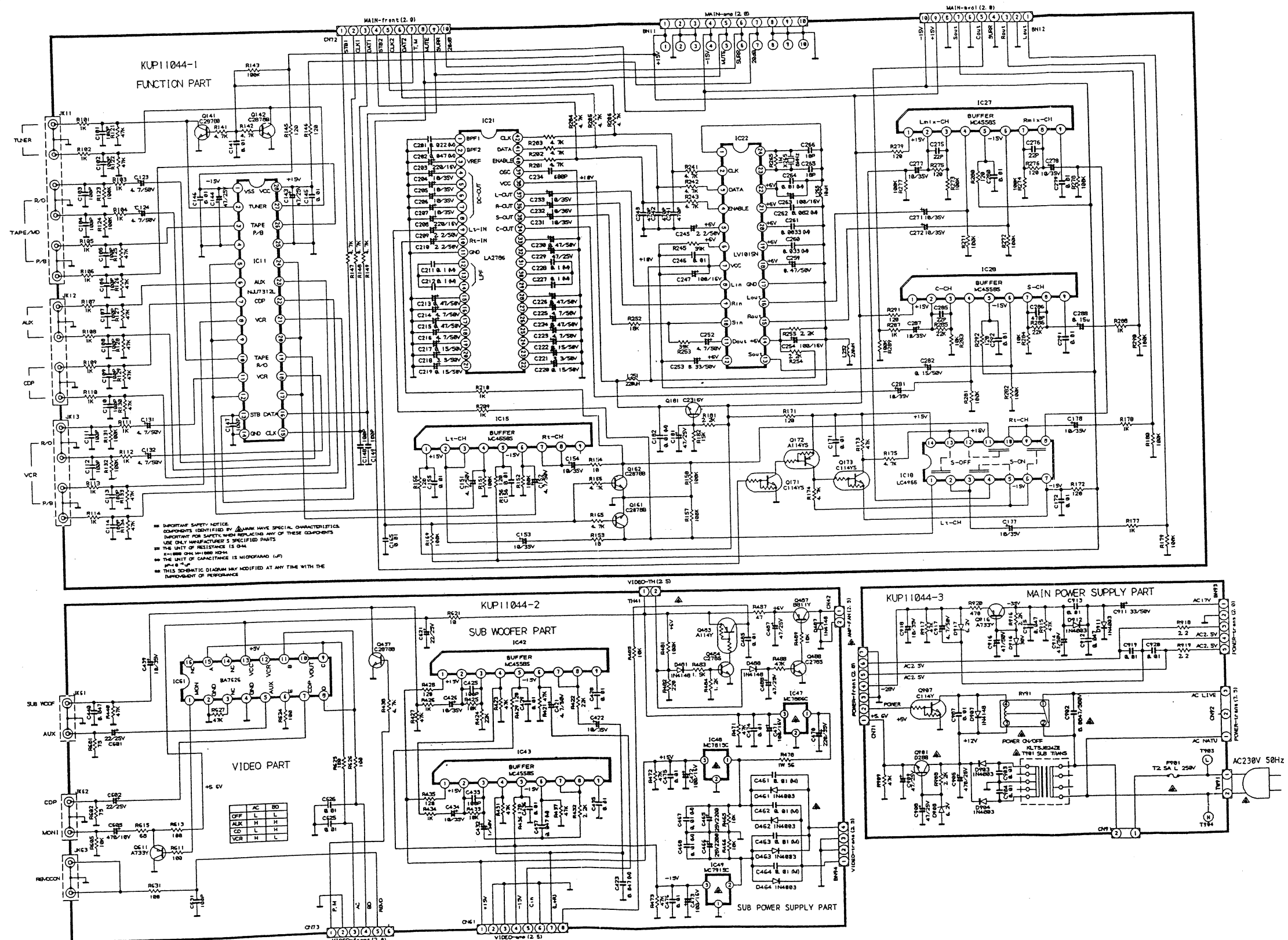
NO	PARTS - NO	DESCRIPTION	Q'ty	REMARKS
1	KGU1A214A5X	WINDOW , FIP	1	
2	KGX1A2752A	VOLUME CAP ASS'Y	1	
3	KKM1A089ZC19	PANEL , FRONT(AL)	1	
4	KGW1A259M7K78	PANEL , SUB(MOLD)	1	
5	KBT1A645M7K78	KNOB , TUNING	1	
6	KBT1A649M7K78	KNOB , STOP	1	
7	KGB1A082	BADGE	1	
8	KBT1A647M7K78	KNOB , POWER	1	
9	KBT3A300M7K79	KNOB , TACT (ST)	1	
10	KMD1A209	BRACKRT , FIP	2	
11	KUP11250Z	SUB PCB ASS'Y	1	
12	KKC1B076S29	CABINET , TOP	1	
13	KUP11250Z	MAIN PCB ASS'Y	1	
14	KKF1A188Z	PANEL , REAR	1	
15	KHR129	BUSHING , AC CORD	1	
16	KJA2B019Z	AC CORD	1	
17	KUA1A134	CHASSIS , BOTTOM	1	
18	KHG1A039Z	CUSHION , FOOT	4	
19	KXL1A047M7H8	FOOT	4	
20	KHE1A027	SUPPORT , PCB	4	
21	KBA2C0200TLE	FUSE	1	
22				
23				
24				
25				
26				
27				
28				
29				
30				
31				
32				
33				

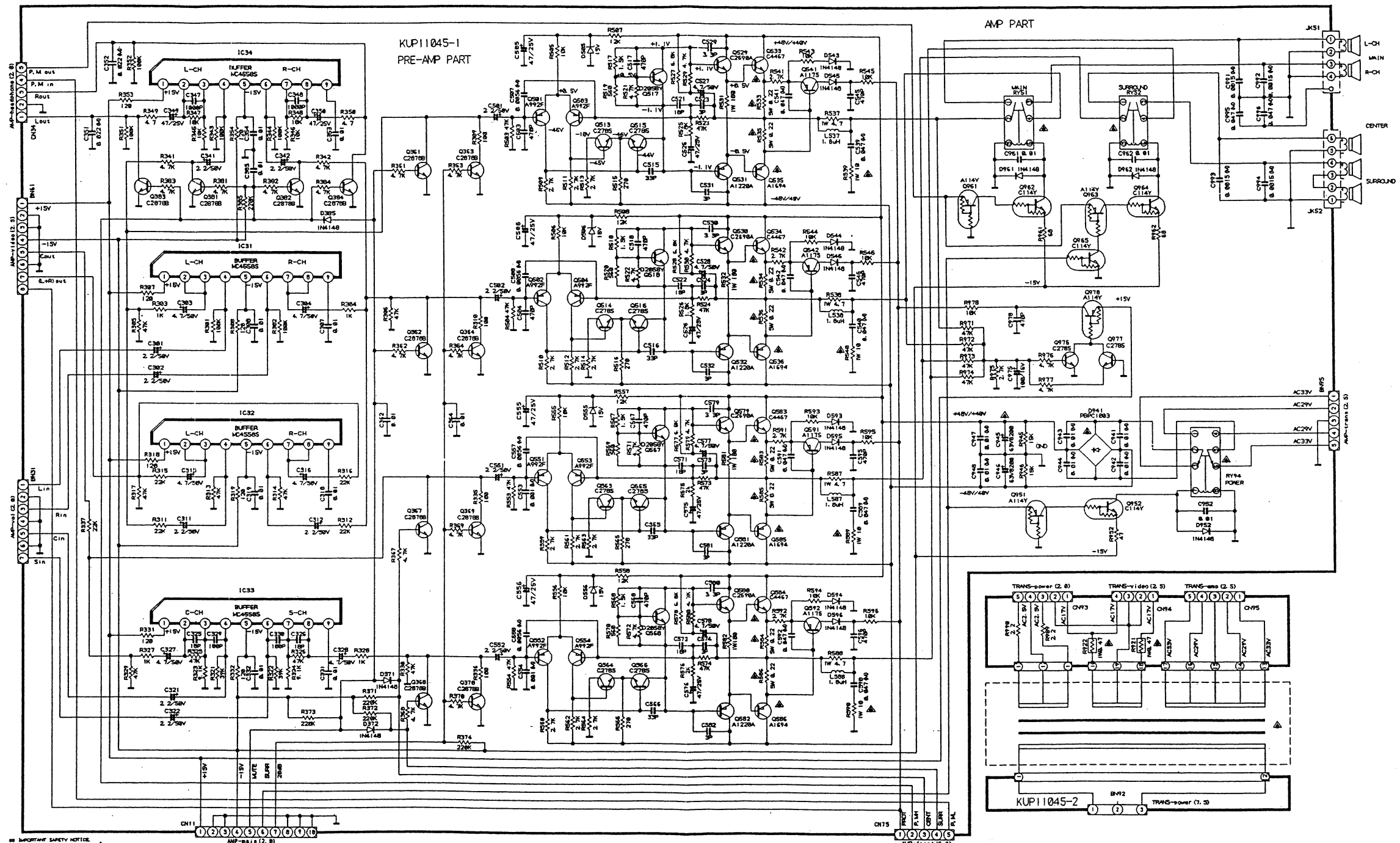
S1	KTSS+8G	SCREW	7	
S2	KTSS+8J	SCREW	4	
S3	KTBS+6J	SCREW	2	
S4	KTBS+10G	SCREW	14	
S5	STWS+10G	SCREW	1	
S6	KTBS+6FTZ	SCREW	2	
S7	KTBS+12G	SCREW	4	
S8	KTWS+8J	SCREW	6	
S9	KHD1A024FC	SCREW	2	
S10	KTBS+6JFC	SCREW	3	
S11	KTBS+10GFTZ	SCREW	6	
S12	KTBS+6JFZ	SCREW	2	

BLOCK DIAGRAM

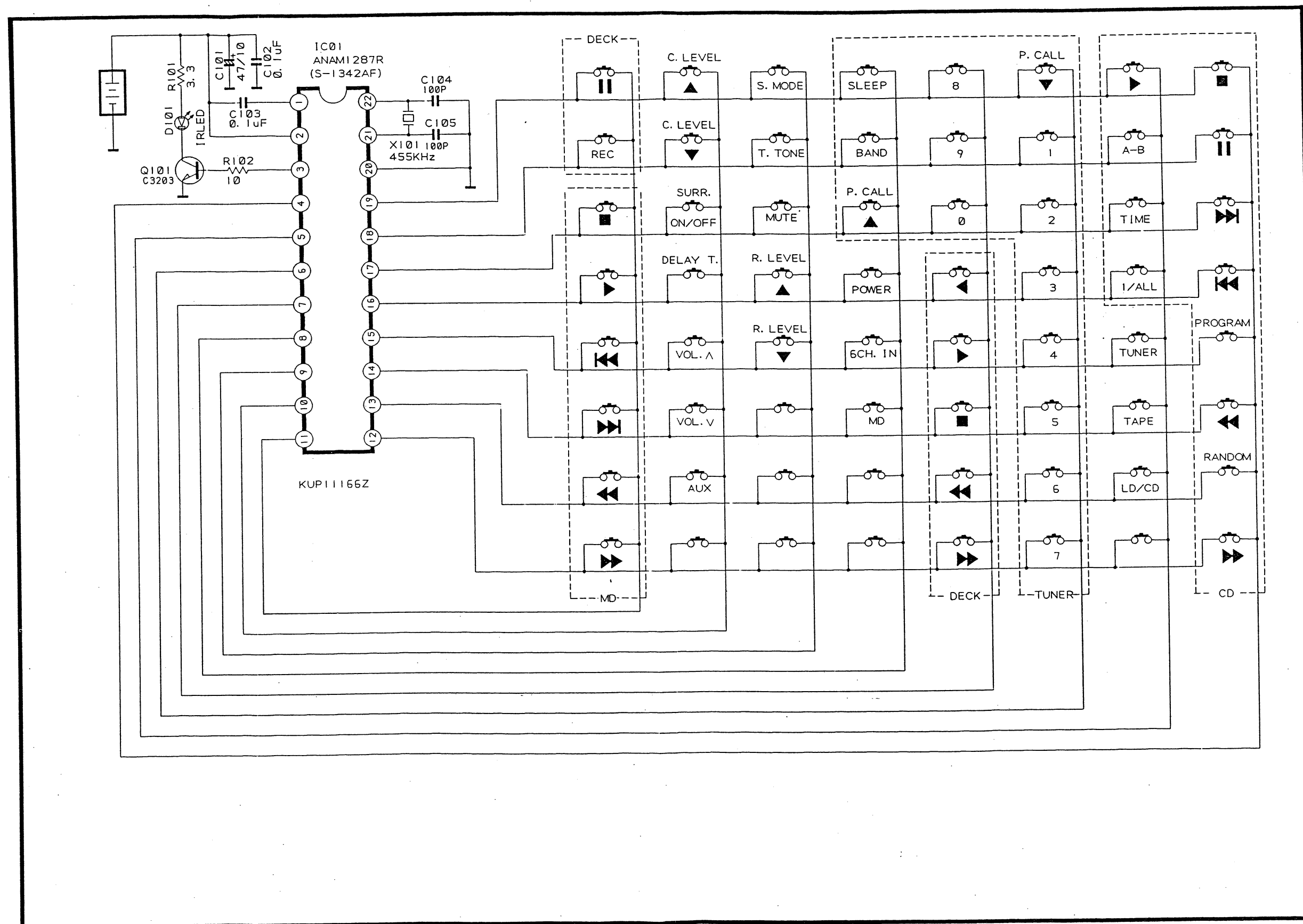


SCHEMATIC DIAGRAM



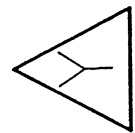


IMPORTANT SAFETY NOTICE:
COMPONENTS IDENTIFIED BY A MARK HAVE SPECIAL CHARACTERISTICS.
IMPORTANT FOR SAFETY: WHEN REPLACING ANY OF THESE COMPONENTS
USE ONLY MANUFACTURER'S SPECIFIED PARTS.
THE UNIT OF RESISTANCE IS OHM.
UNLESS OTHERWISE NOTED.
THE UNIT OF CAPACITANCE IS MICROFARAD (UF).
UNLESS OTHERWISE NOTED.
THIS SCHEMATIC DIAGRAM MAY BE MODIFIED AT ANY TIME WITH THE
IMPROVEMENT OF PERFORMANCE.

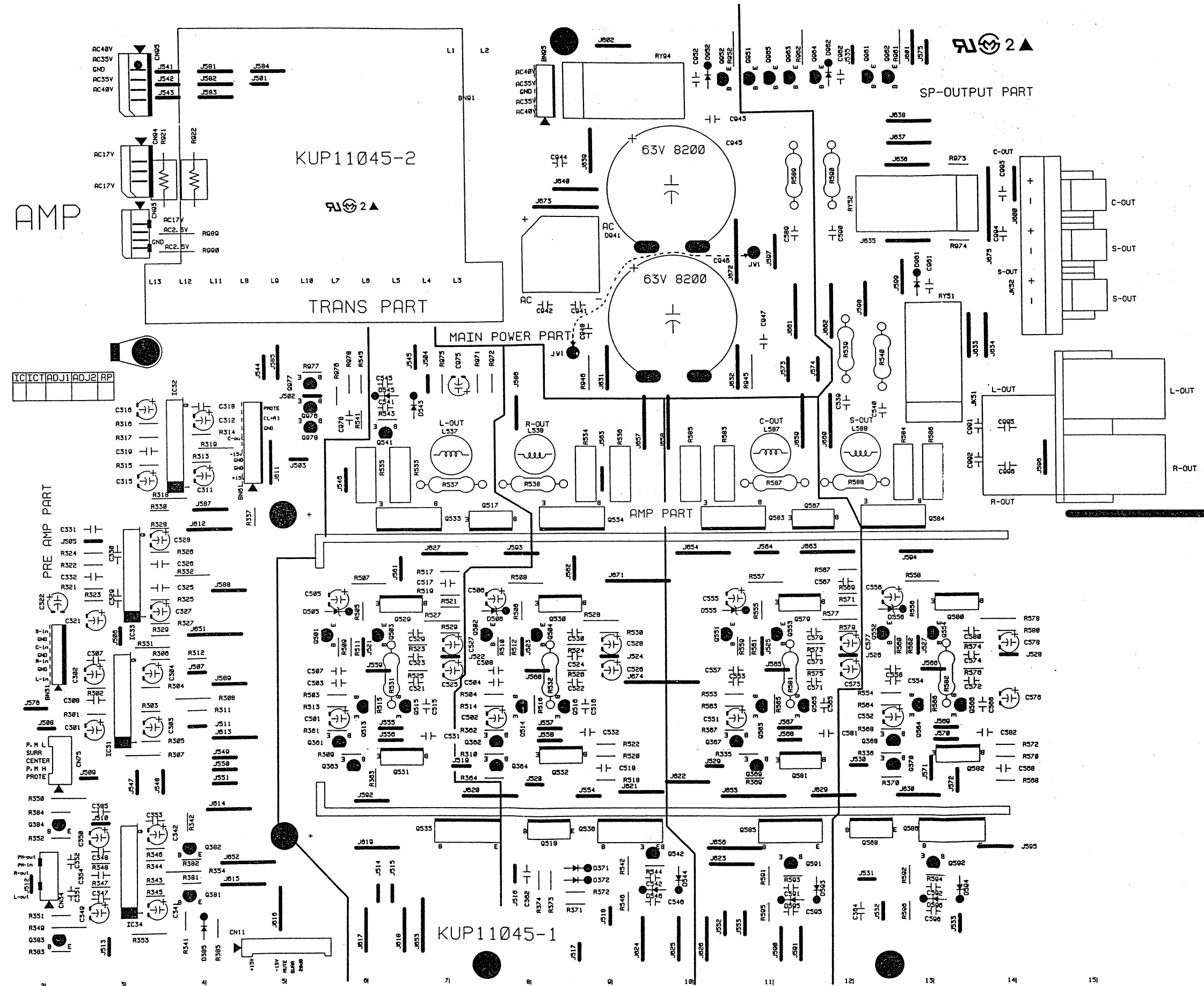


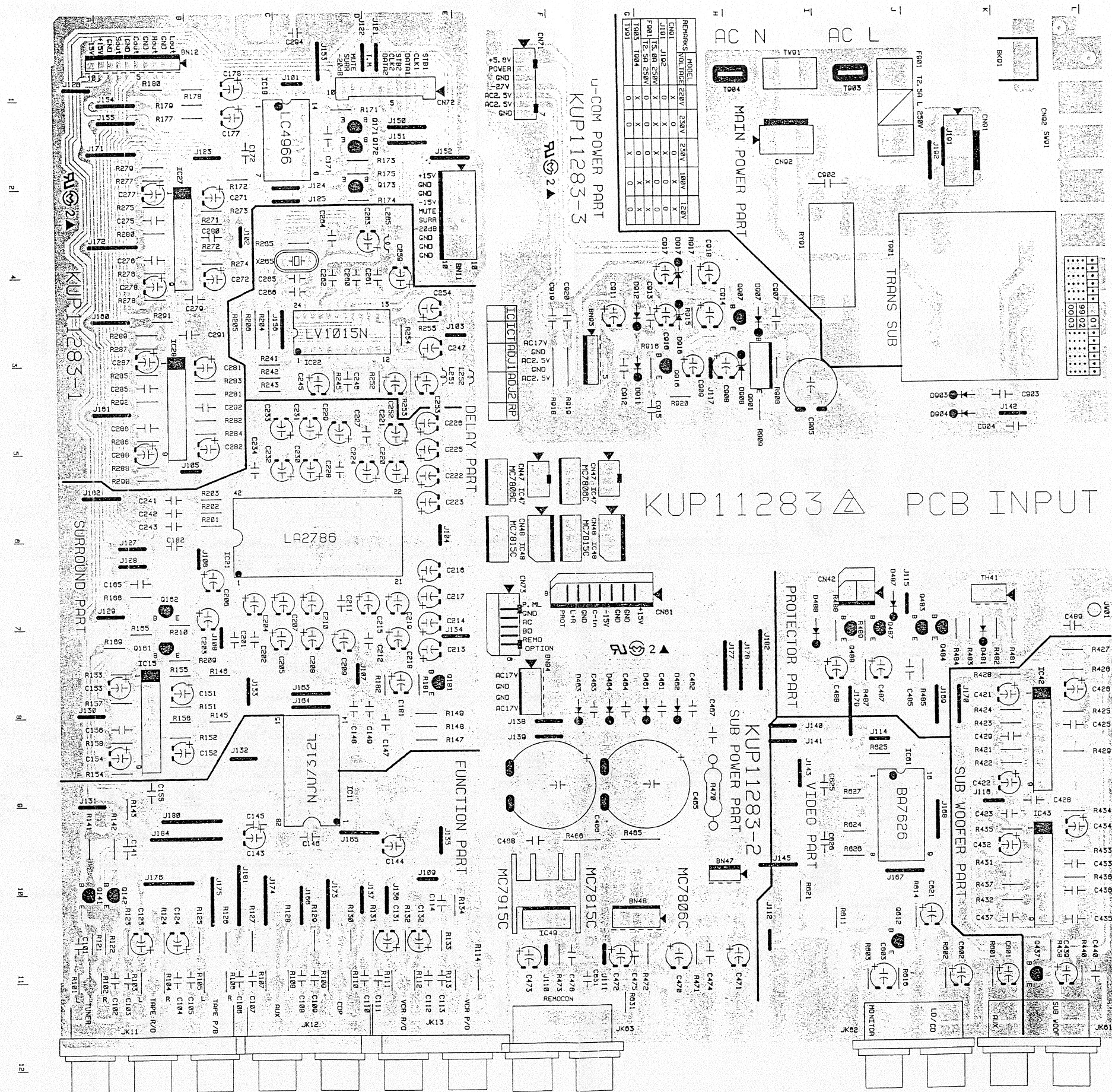
PRINTED DIRCUIR BOARDS

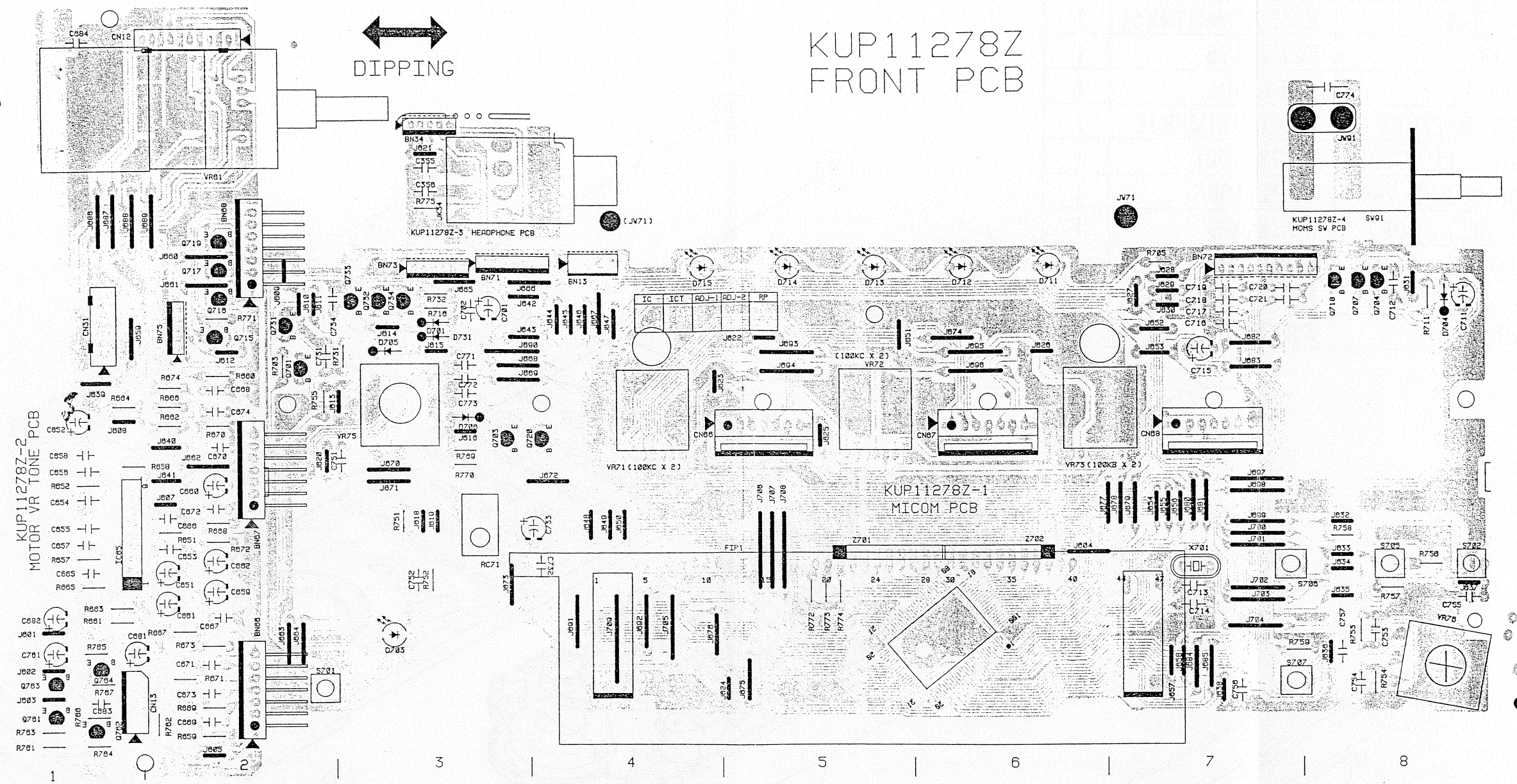
PCB AMP



KUP11045

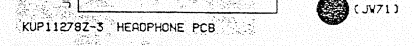
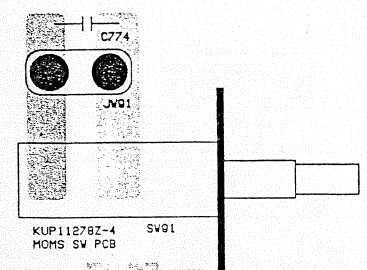






KUP11278Z
FRONT PCB

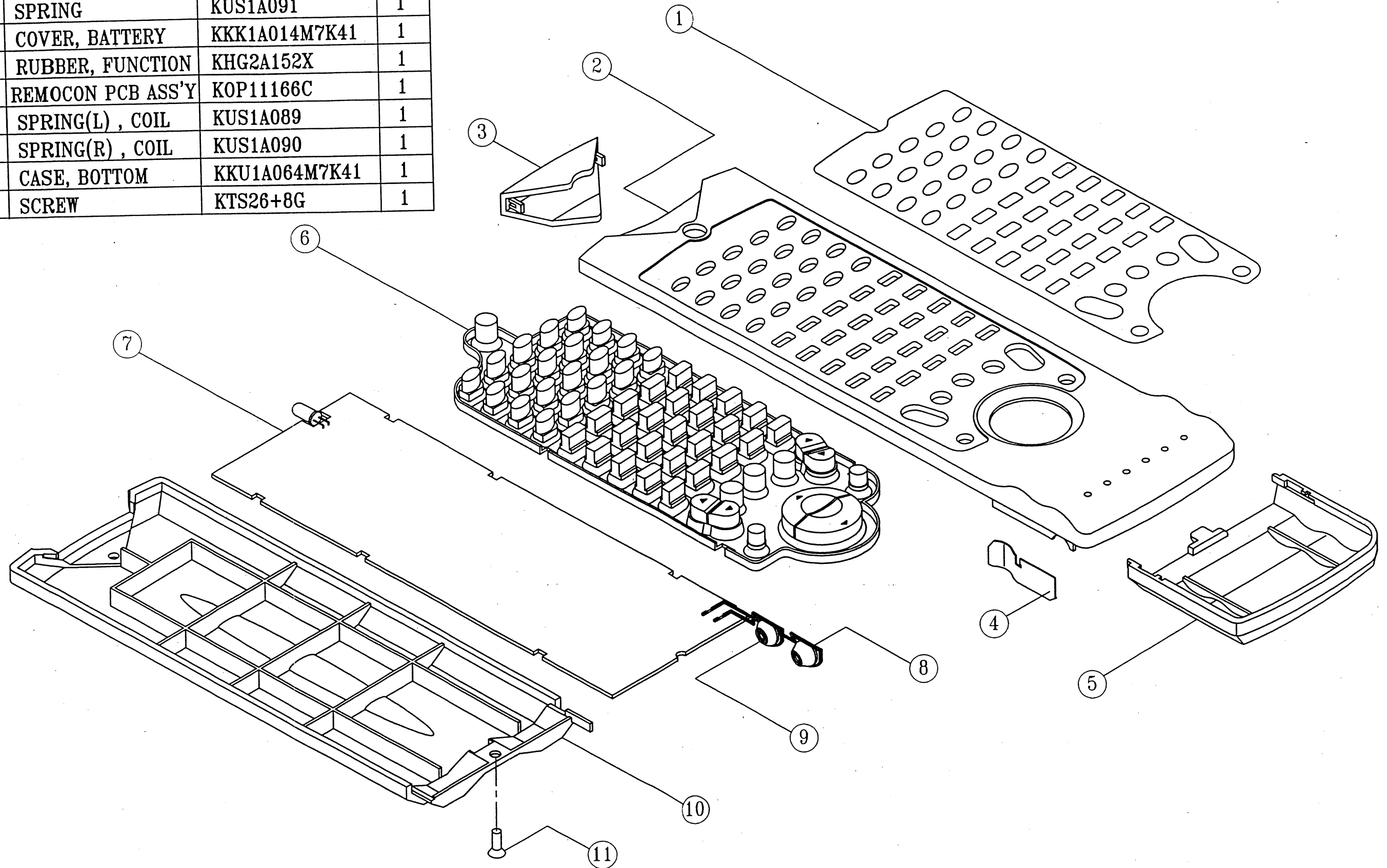
DIPPING



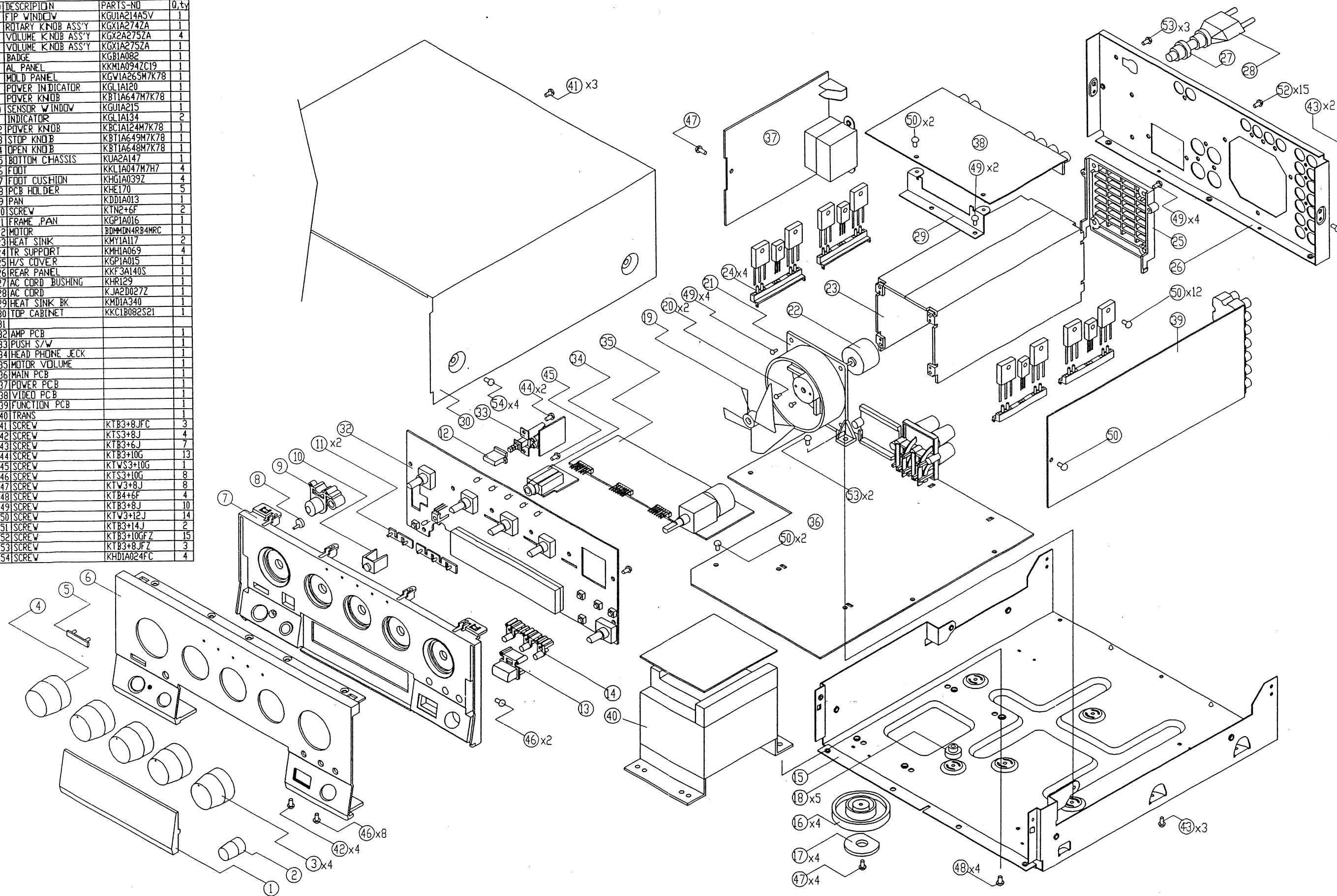
KUP11278Z-1
MICOM PCB

EXPLODED VIEW

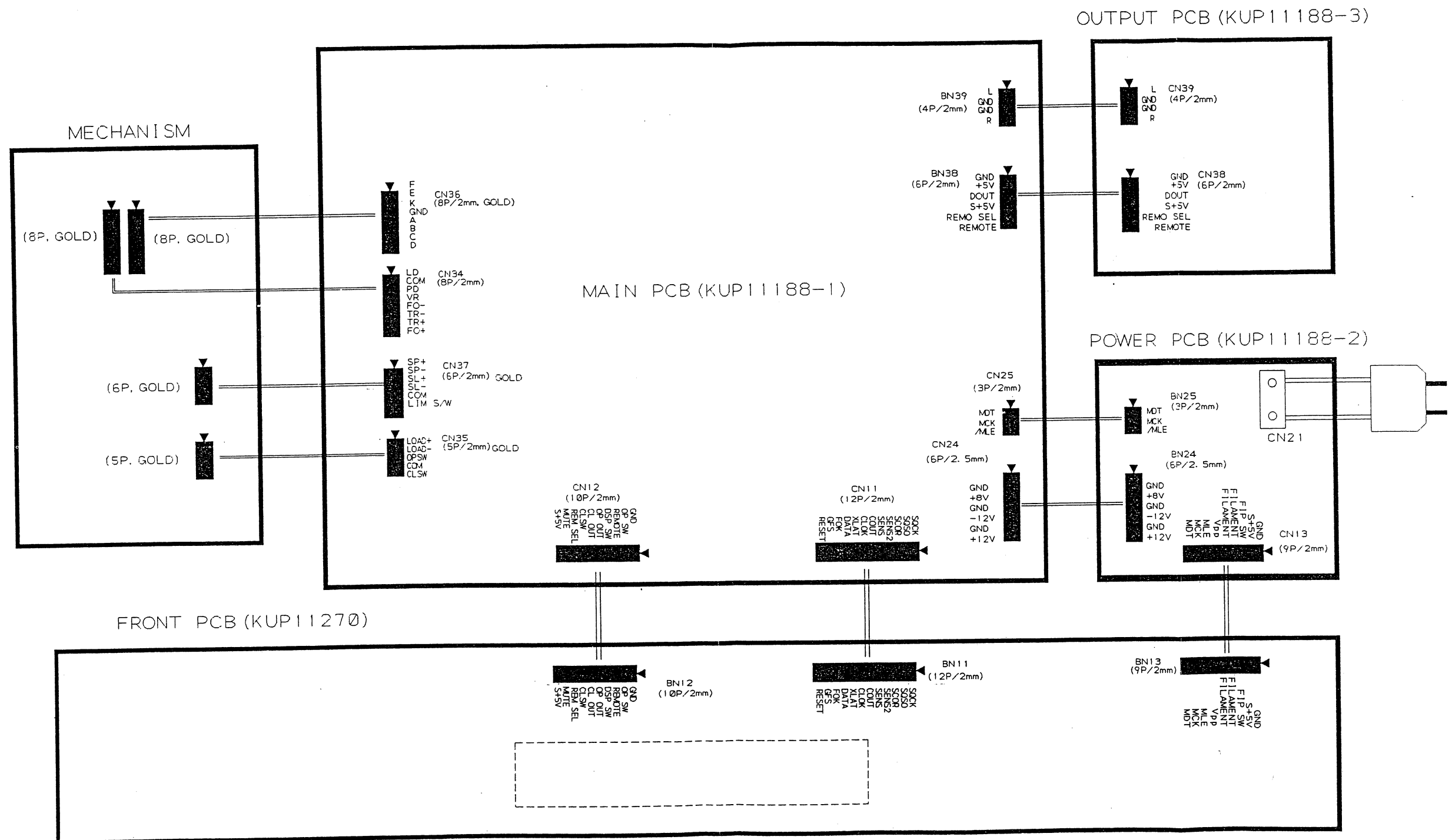
NO.	DESCRIPTION	PARTS-NO	Q'TY
1	SHEET, FUNCTION	KGX2A254X	1
2	CASE , TOP	KKM1A076M7XK41	1
3	WINDOW	KGU1A178	1
4	SPRING	KUS1A091	1
5	COVER, BATTERY	KKK1A014M7K41	1
6	RUBBER, FUNCTION	KHG2A152X	1
7	REMOCON PCB ASS'Y	KOP11166C	1
8	SPRING(L) , COIL	KUS1A089	1
9	SPRING(R) , COIL	KUS1A090	1
10	CASE, BOTTOM	KKU1A064M7K41	1
11	SCREW	KTS26+8G	1



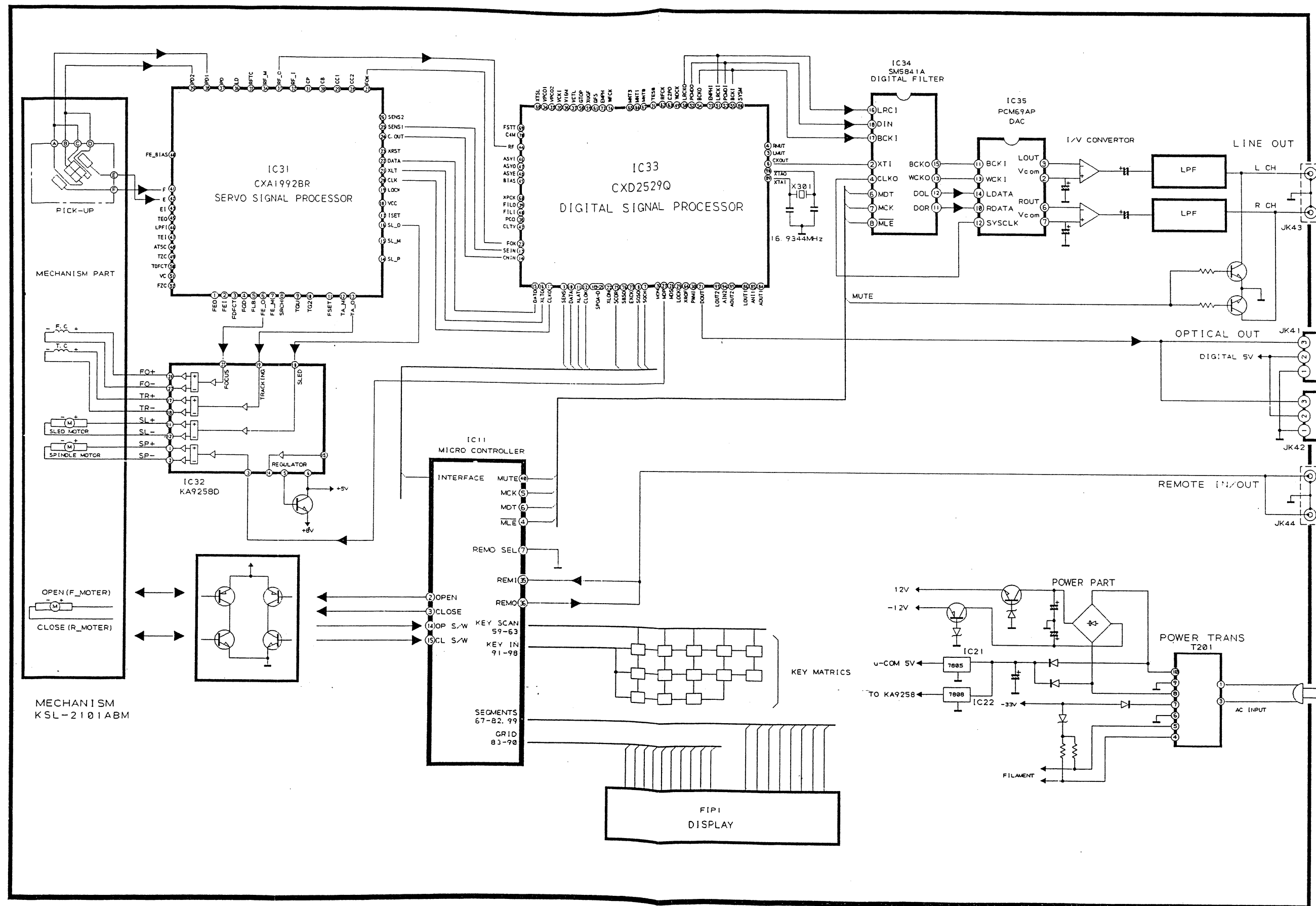
NO	DESCRIPTION	PARTS-NO	Q.ty
1	TOP WINDOW	KG1A214ASV	1
2	ROTARY KNOB ASS'Y	KG1A274ZA	1
3	VOLUME KNOB ASS'Y	KG2A275ZA	4
4	VOLUME KNOB ASS'Y	KG1A275ZA	1
5	BADGE	KGB1A082	1
6	AL PANEL	KKM1A094ZC19	1
7	MOLD PANEL	KGW1A265M7K78	1
8	POWER INDICATOR	KGL1A120	1
9	POWER KNOB	KBT1A647M7K78	1
10	SENSOR WINDOW	KG1A215	1
11	INDICATOR	KGL1A134	2
12	POWER KNOB	KBC1A124M7K78	1
13	STOP KNOB	KBT1A649M7K78	1
14	OPEN KNOB	KBT1A648M7K78	1
15	BOTTOM CHASSIS	KUA2A147	1
16	FOOT	KKL1A047M7H7	4
17	FOOT CUSHION	KHG1A039Z	4
18	PCB HOLDER	KHE170	5
19	PAN	KDD1A013	1
20	SCREW	KTN2+6F	2
21	FRAME PAN	KGP1A016	1
22	MOTOR	BDMM4N4R84MRC	1
23	HEAT SINK	KMY1A117	2
24	TR SUPPORT	KMH1A069	4
25	H/S COVER	KGP1A015	1
26	REAR PANEL	KKF3A140S	1
27	AC CORD BUSHING	KHR129	1
28	AC CORD	KJA2D027Z	1
29	HEAT SINK BK	KMD1A340	1
30	TOP CABINET	KKC1B082S21	1
31			
32	AMP PCB		1
33	PUSH S/W		1
34	HEAD PHONE JACK		1
35	MOTOR VOLUME		1
36	MAIN PCB		1
37	POWER PCB		1
38	VIDEO PCB		1
39	FUNCTION PCB		1
40	TRANS		1
41	SCREW	KTB3+8JFC	3
42	SCREW	KTS3+8J	4
43	SCREW	KTB3+6J	7
44	SCREW	KTB3+10G	13
45	SCREW	KTVS3+10G	1
46	SCREW	KTS3+10G	8
47	SCREW	KTV3+8J	8
48	SCREW	KTB4+6F	4
49	SCREW	KTB3+8J	10
50	SCREW	KTV3+12J	14
51	SCREW	KTB3+14J	2
52	SCREW	KTB3+10GFZ	15
53	SCREW	KTB3+8JFZ	3
54	SCREW	KHD1A024FC	4



WIRING DIAGRAM



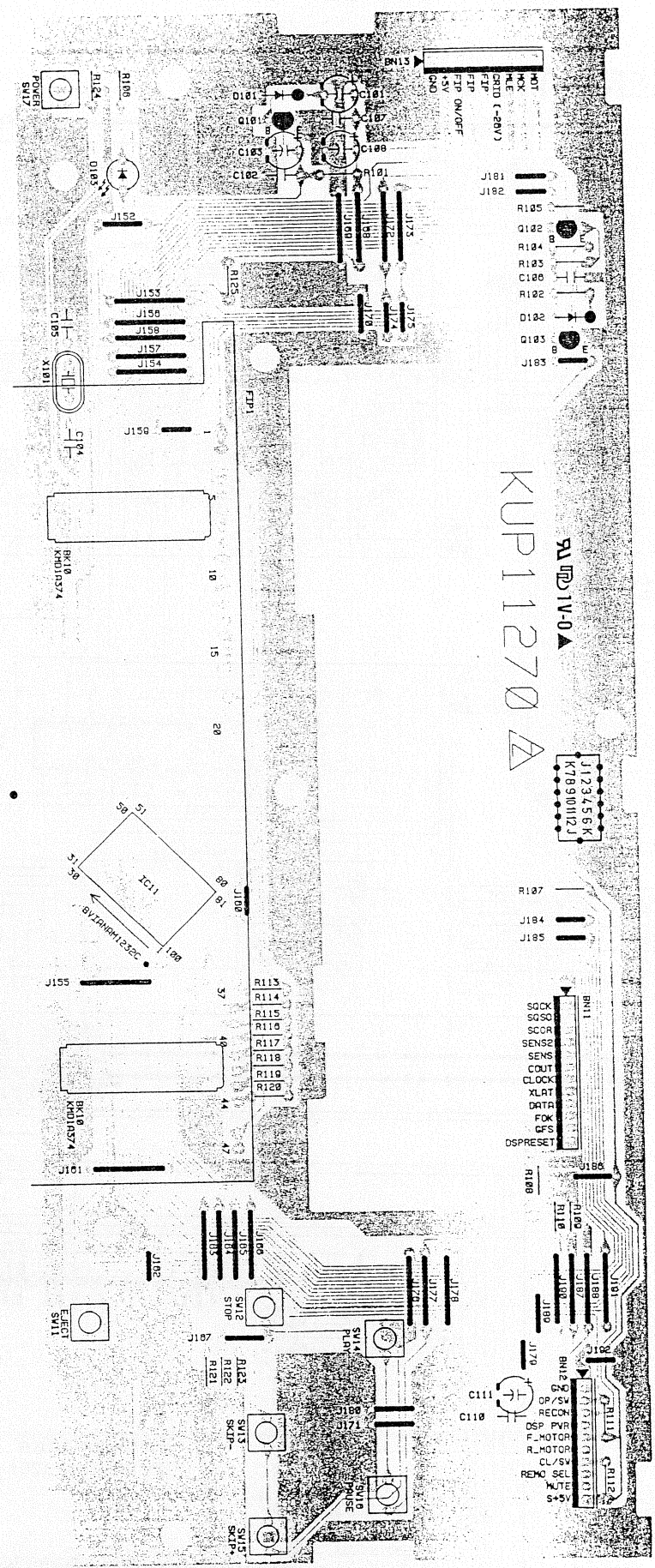
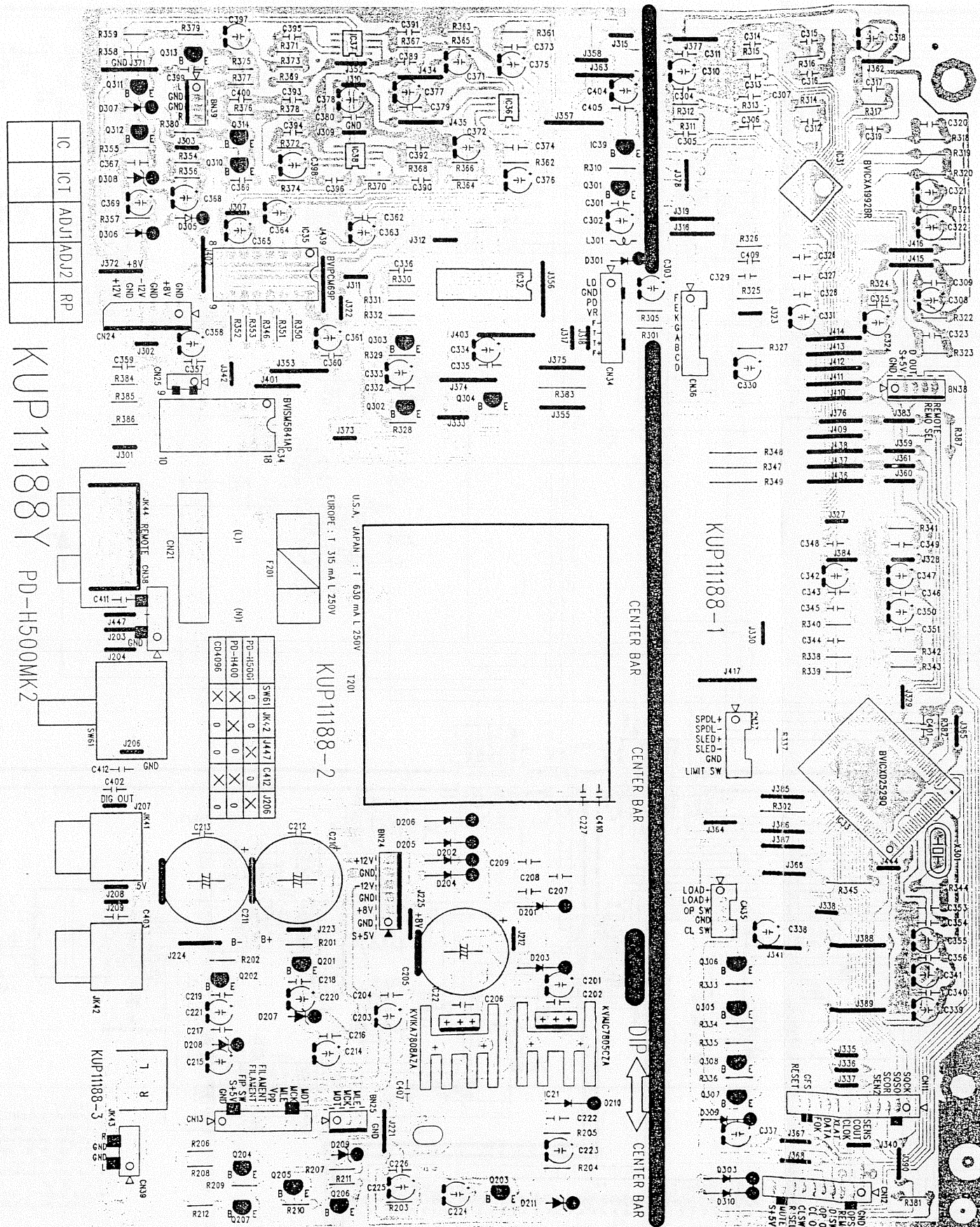
BLOCK DIAGRAM



[illegible]

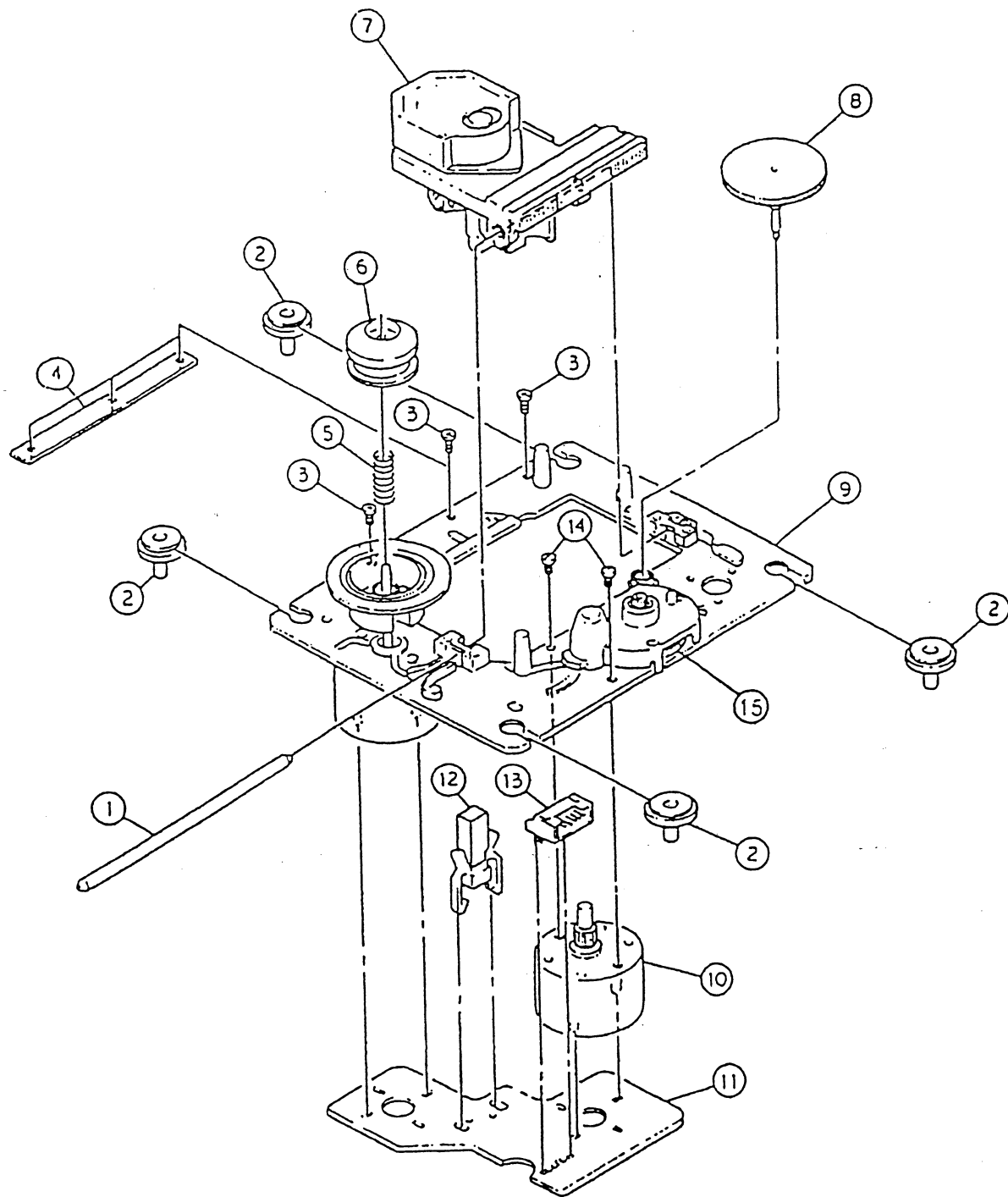
- 20. IMPORTANT SAFETY NOTICE
COMPONENT IDENTIFIED BY Δ MARK HAVE SPECIAL CHARACTERISTICS.
IMPORTANT FOR SAFETY, WHEN REPLACING ANY OF THESE COMPONENTS
USE ONLY MANUFACTURER'S SPECIFIED PARTS.
- 20. THE UNIT OF RESISTANCE IS OHM.
 $K = 1000 \text{ OHM}$, $M = 1000 \text{ KOHM}$.
- 20. THE UNIT OF CAPACITANCE IS MICROFARAD (μF).
 $F = 10^{-6} \mu F$
- 20. THIS SCHEMATIC DIAGRAM MAY MODIFIED AT ANY TIME WITH THE
IMPROVEMENT OF PERFORMANCE.

PRINTED DIRCUIR BOARDS



MECHANISM ASS'Y

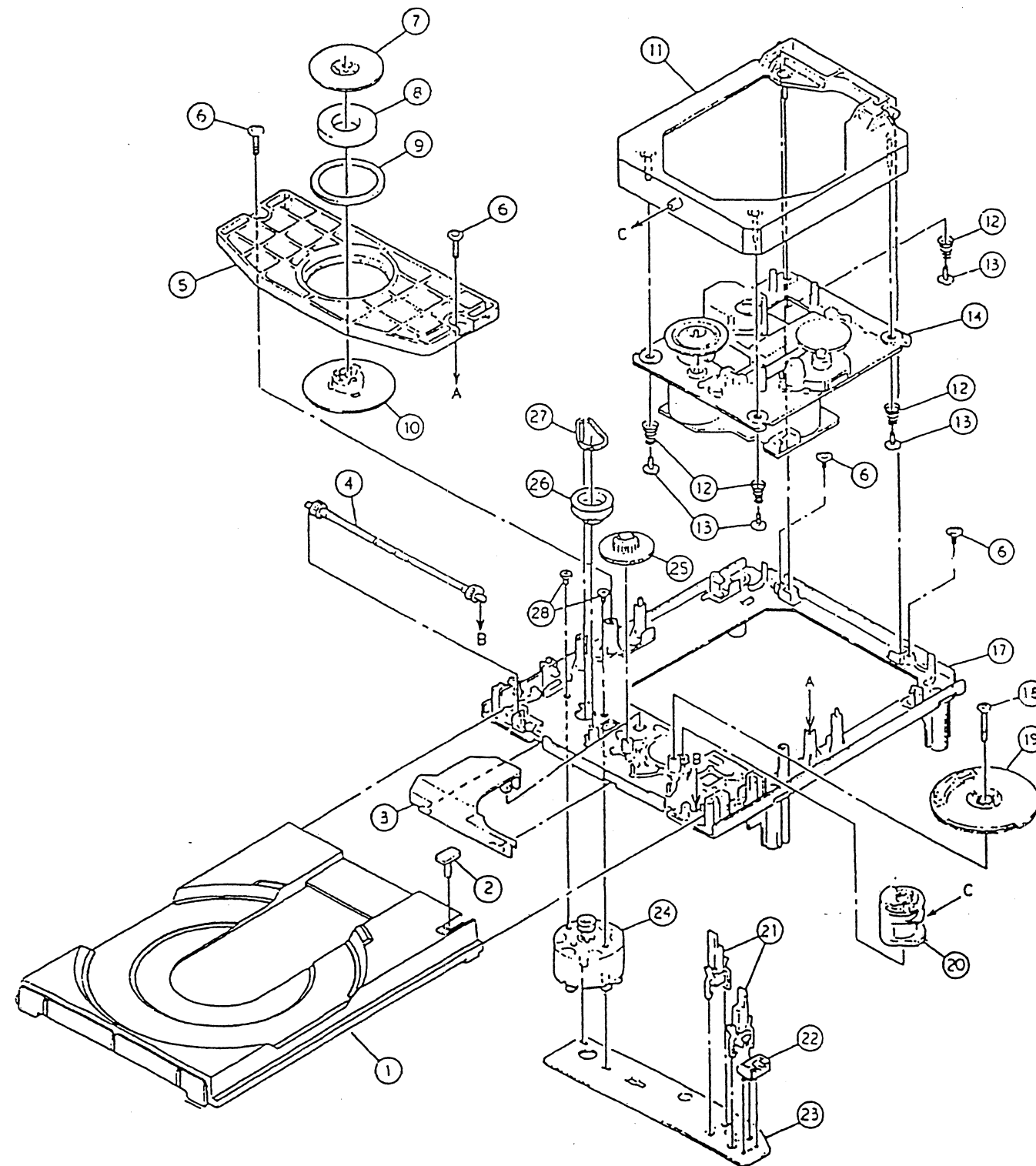
KSM-2101ABM
Disassembly Drawing



MECHANISM ASS'Y (KSM-2101ABM)

REF. NO.	PARTS NO.	DESCRIPTION	REMARKS
2- 1	2-626-908-01	SLED SHAFT (S)	
2- 2	2-625-538-01	INSULATOR (S)	
2- 3	2-641-386-01	SCREW (2X5), TAPPING (S)	
2- 4	2-625-625-01	REINFORCEMENT(S)	
2- 5	2-625-465-01	SPRING (S), COMPRESSION	
2- 6	2-625-477-01	RING (LO)(S),CENTER	
2- 7	8-848-127-31	PIKU UP	
2- 8	2-625-462-02	GEAR (A)(S)	
2- 9	X-2625-133-2	CHASSIS ASSY (MB), TT	
2-10	X-2625-132-1	GEAR ASSY (MB), MOTOR	
2-11	1-639-678-13	MOTOR PCB (6P)(S)	
2-12	1-572-085-12	SWITCH, LEAF	
2-13	1-564-722-11	PIN, CONNECTOR 6P	
2-14	7-621-255-15	SCREW +P2X3	
2-15	2-626-081-01	GEAR (B)	

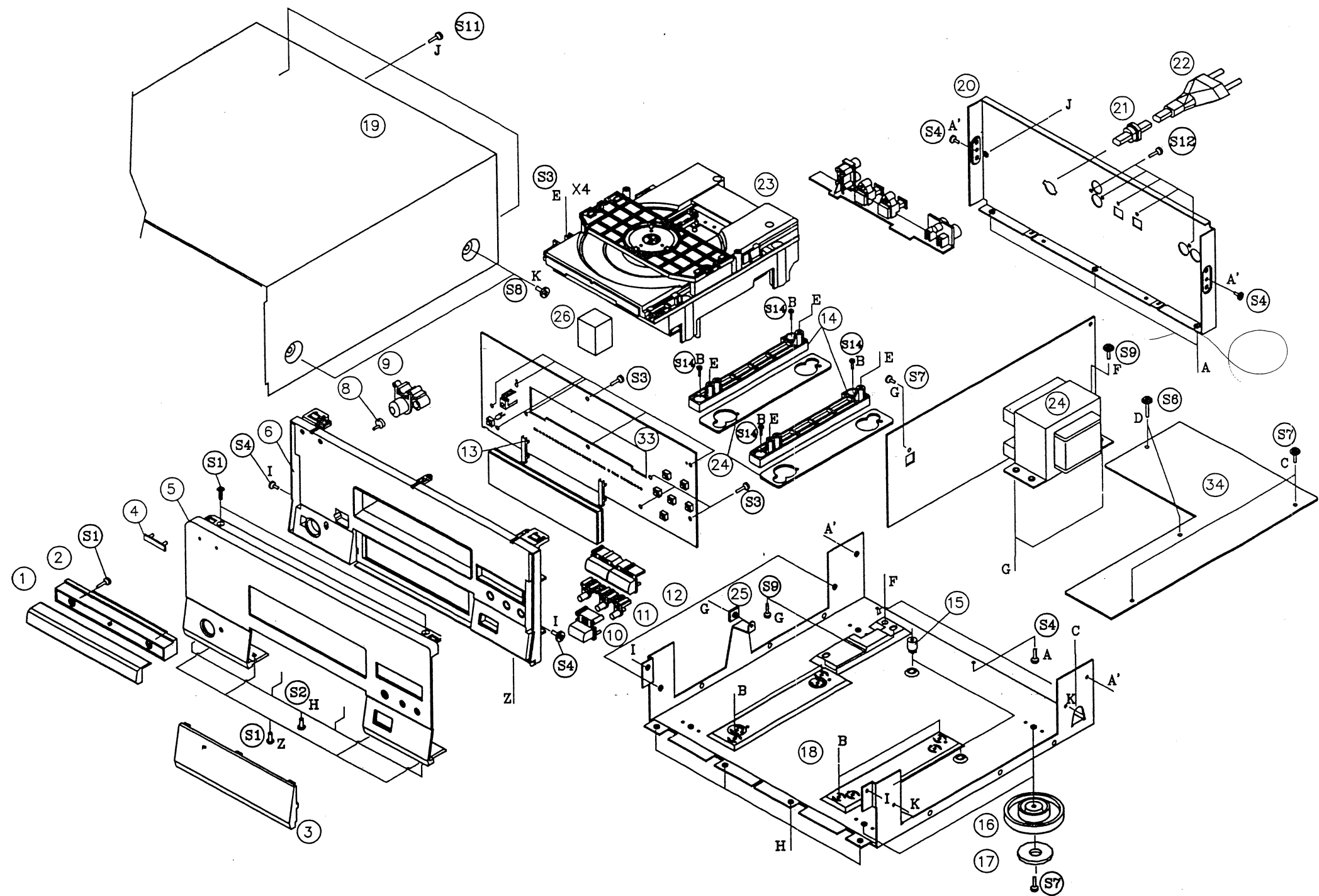
KSL-2101ABM
Disassembly Drawing



MECHANISM ASS'Y (KSM-2101ABM)

REF. NO.	PARTS NO.	DESCRIPTION	REMARKS
1- 1	2-625-550-03	TRAY (S)	
1- 2		VACANT	
1- 3	2-625-544-02	GEAR COVER (S)	
1- 4	2-625-535-01	TRAY GEAR	
1- 5	2-625-546-01	CHUCKING PLATE	
1- 6	2-626-294-01	+PTPWH 2.6*7	
1- 7	2-625-537-01	YOKE (S), SHUCKING	
1- 8	1-452-493-21	MAGNET	
1- 9	2-625-541-02	DAMPA	
1-10	2-625-548-02	CHUCKING PULLY	
1-11	X-2625-227-2	SUB CHASSIS ASSY (S)	
1-12	2-625-539-01	SPRING (S)	
1-13	2-625-730-01	SCREW	
1-14		VACANT	
1-15		VACANT	
1-16		VACANT	
1-17	2-625-552-07	AUTO SAD MAIN CHSSIS (S)	
1-18	3-319-501-51	SCREW + PTPWH 2.6X16	
1-19	2-625-547-03	DRIVER GEAR (S)	
1-20	2-625-545-04	CONTROL CAM (S)	
1-21	1-692-667-11	LEAF SW	
1-22	1-564-721-11	PIN, CONNECTOR 5P	
1-23	1-640-523-12	LOADING PWB (S)	
1-24	X-2625-117-1	MOTOR ASSY, LOADING	
1-26	2-625-536-02	LOADING PULLY	
1-28	2-625-279-01	SCREW +B2.6X2.5	

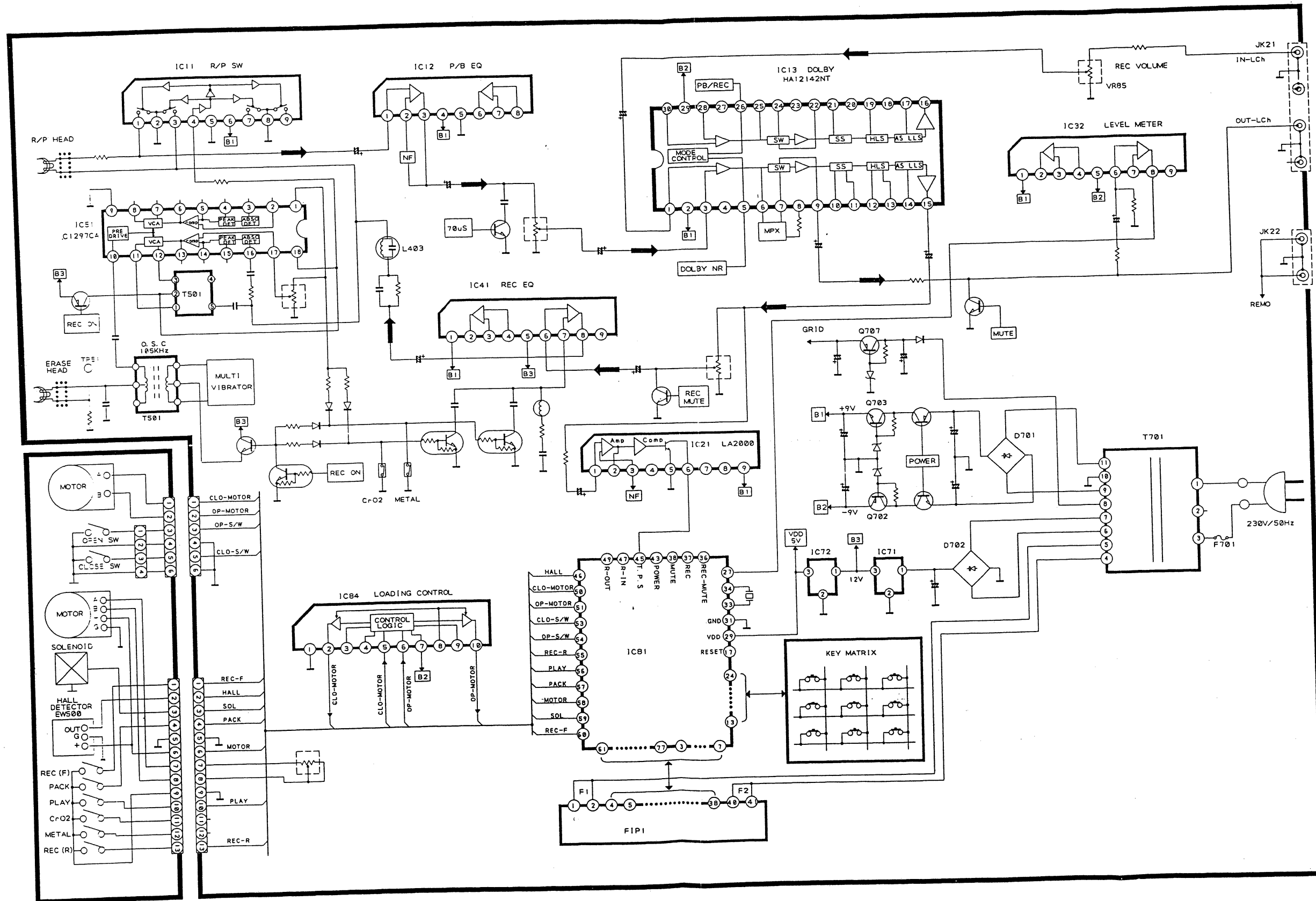
EXPLODED VIEW



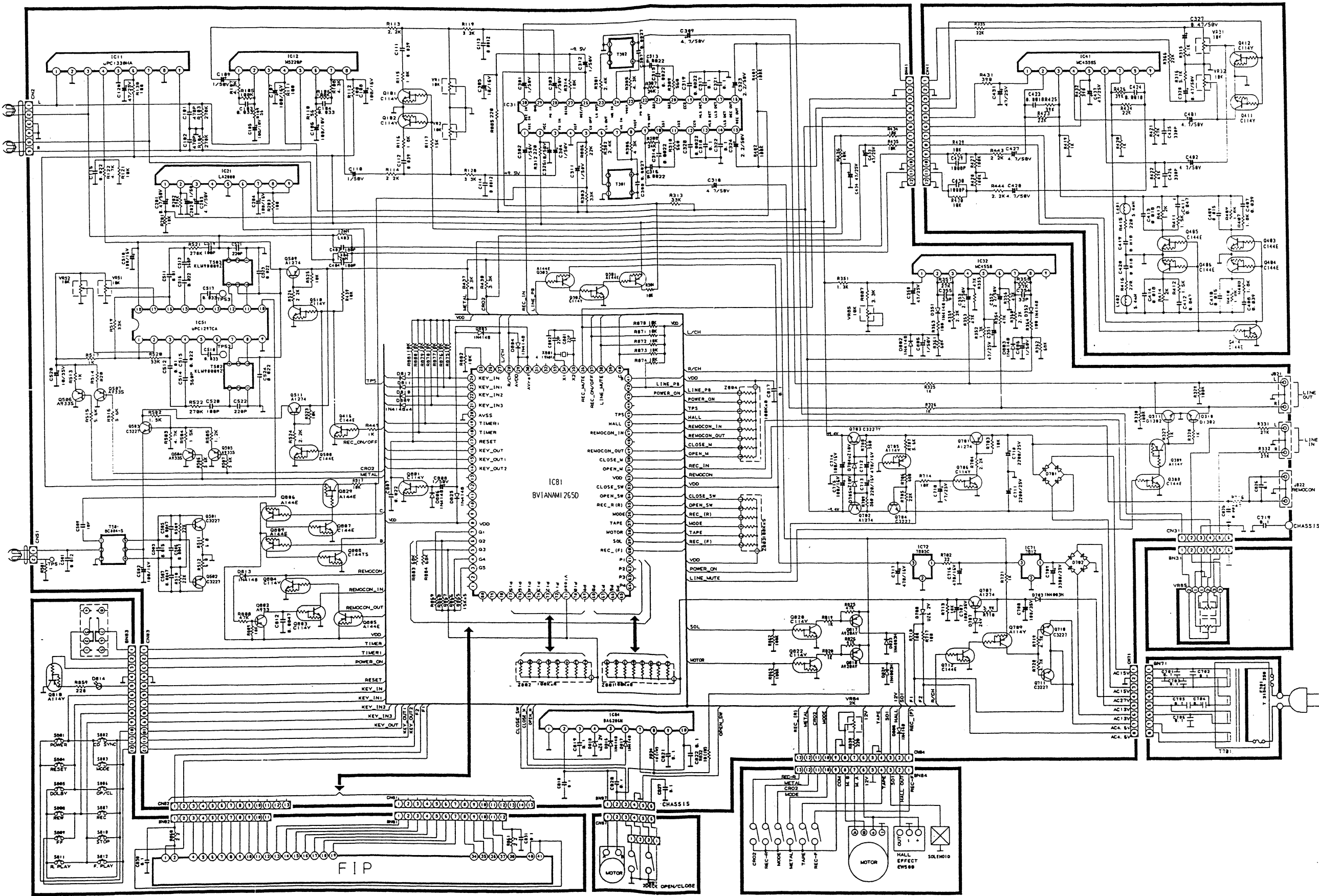
NO	PARTS - NO	DESCRIPTION	QTY	MODEL NO.
1	KGX1A272C19	ORNAMENT DOOR	1	
2	KGX1A152K17	DOOR CD	1	
3	KGX1A214A57	VINDIV.FTP	1	
4	KGX1A082	RIDGE	2	
5	KKM2A0917C19	PANEL AL	1	
6	KGX1A1262M7K78	PANEL SUR	1	
7				
8	KGX1A120	INDICATOR POWER	1	
9	KB1A647M7K78	KNOB POWER	1	
10	KB1A648M7K78	KNOB OPEN	1	
11	KB1A649M7K78	KNOB STOP	1	
12	KB1A650M7K78	KNOB PLAY	1	
13	KMD1A374	BRACKET.FLT	2	
14	KMD1A086	SUPPORT MECHA	2	
15	KGX1A023	MOUNT.PCB	3	
16	KGX1A047M7H8	FIXIT	4	
17	KGX1A0397	FIXIT RUBBER	4	
18	KX1A2137	MAIN CHASSIS	1	
19	KKC3B077S29	CABINET TOP	1	
20	KKF3A127P	PANEL REAR	1	
21	KHR129	RUSHING AC CORD	1	
22		CORD POWER	1	
23	BJKX1-210ARM	CD MECHANISM ASSY	1	
24	KHG1A163	RUBBER SUPPORT	2	
25	KHG1A115	RUBBER	1	
26	KHG1A167	RUBBER CUSHION	1	
27				
28				
29				
30				
31				
32				
33		SUB PCB ASS'Y	1	
34		MAIN PCB ASS'Y	1	

S1	KTB3+6.J	SCREW	3	
S2	KTB3+8.J	SCREW	4	
S3	KTB3+10G	SCREW	14	
S4	KTB3+8.J	SCREW		
S5	KKM1A016	SCREW	4	
S6	KTB3+14.J	SCREW	2	
S7	KTV3+8.J	SCREW	7	
S8	KTB4+6FFZ	SCREW	4	
S9	KTB4+8F	SCREW	3	
S10	KTB3+6F	SCREW	4	
S11	KTB3+8.FZ	SCREW	3	
S12	KTB3+10.FZ	SCREW	5	

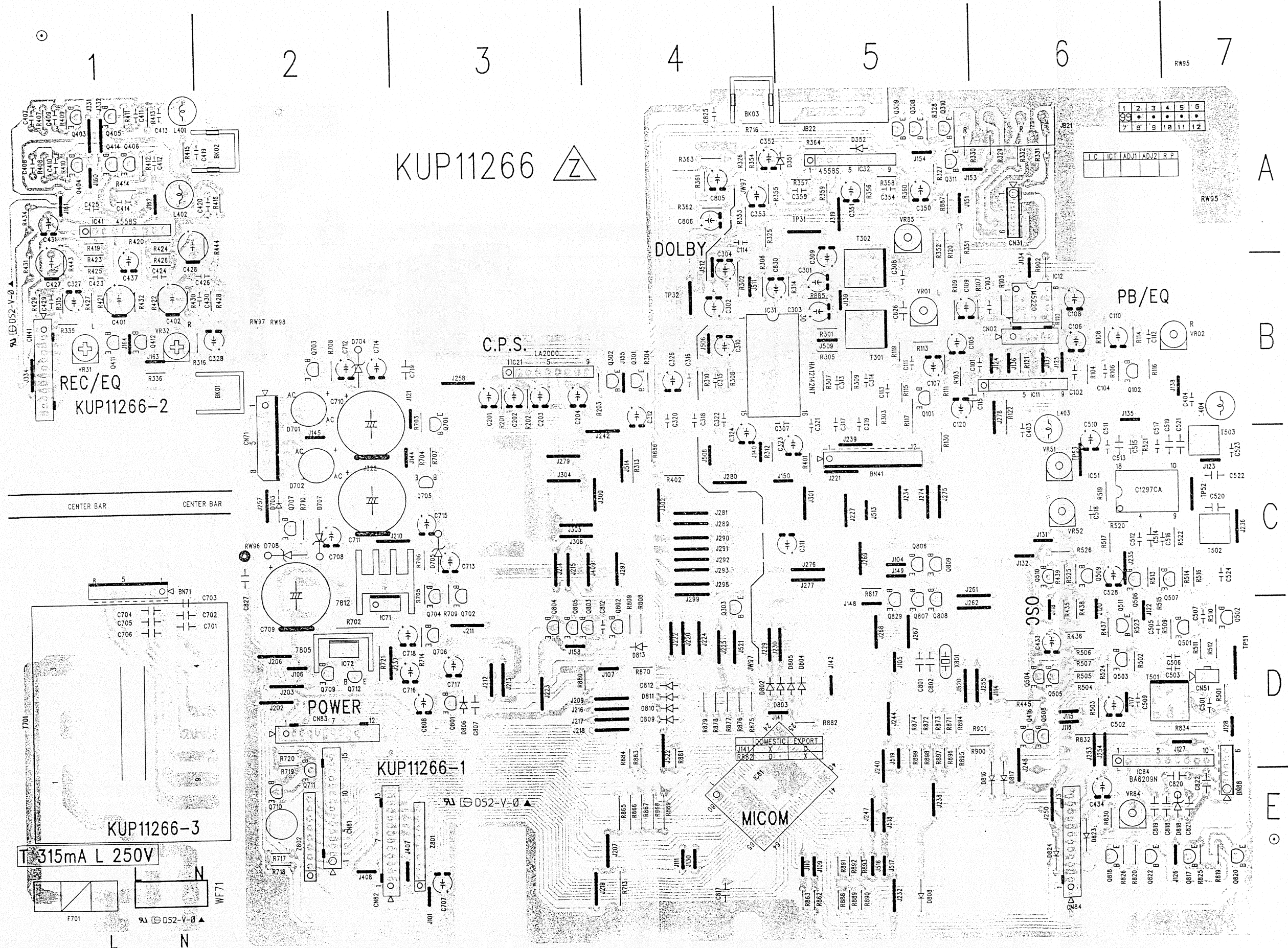
BLOCK DIAGRAM

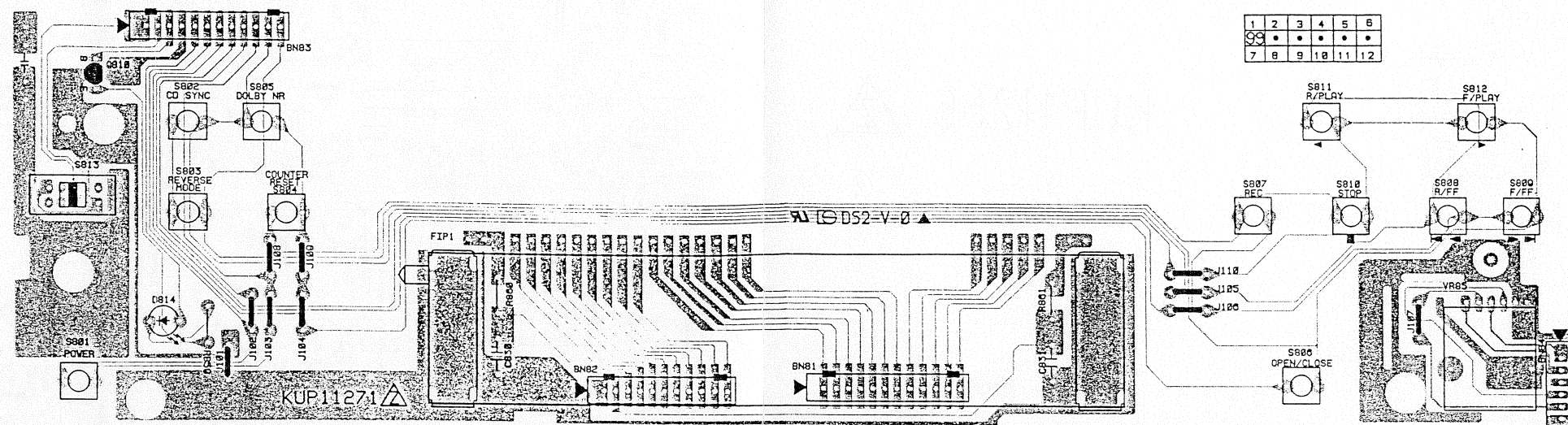


SCHEMATIC DIAGRAM

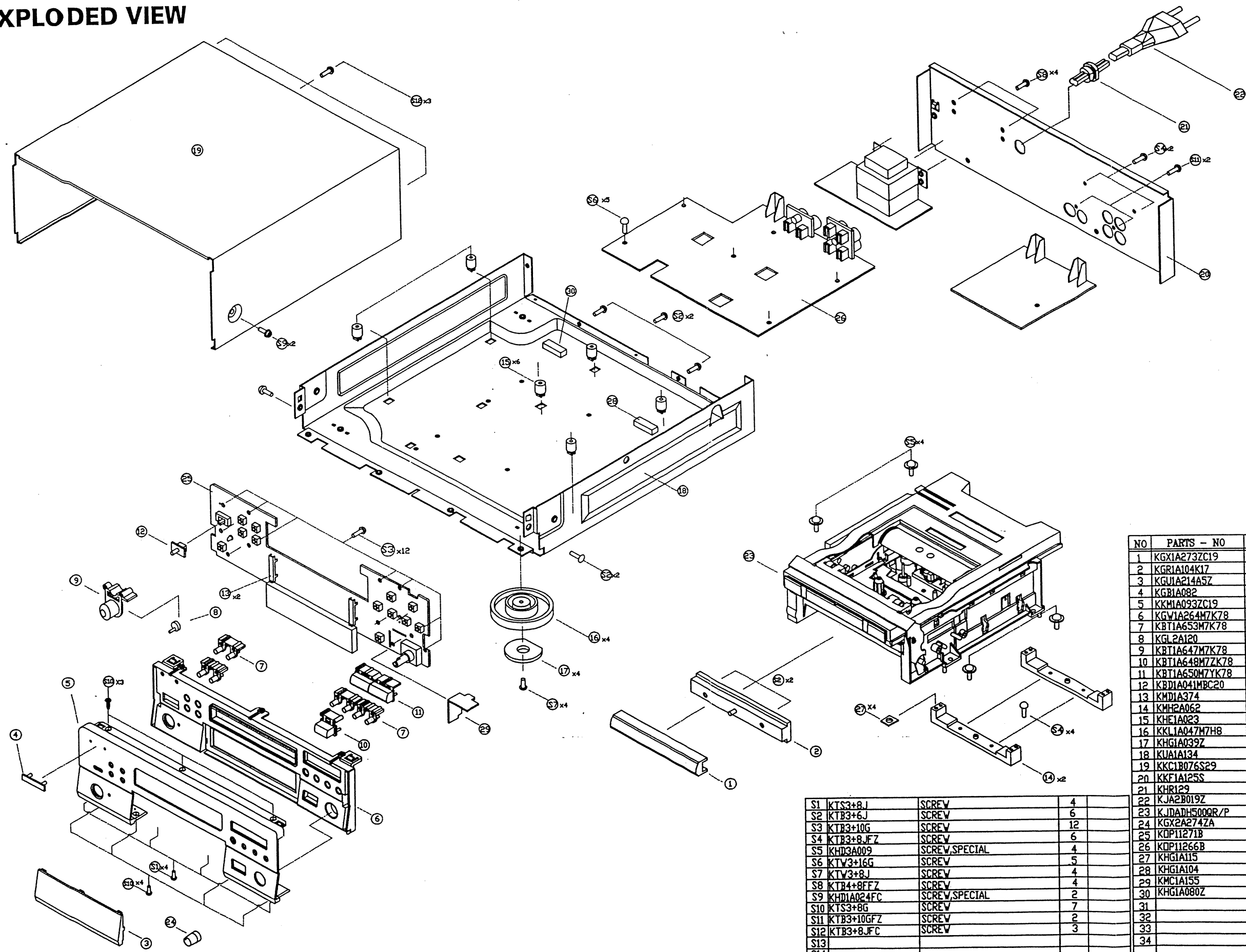


PRINTED DIRCUIR BOARDS





EXPLODED VIEW



NO	PARTS - NO	DESCRIPTION	Q'Ty	REMARKS
1	KGX1A273ZC19	ORNAMENT. DOOR	1	
2	KGRIA104K17	BASE. DOOR	1	
3	KGUA214A5Z	WINDOW	1	
4	KGRIA082	BADGE,UNIVERSUM	1	
5	KKMIA023ZC19	PANEL FRONT	1	
6	KGW1A264M7K78	PANEL SUB	1	
7	KBTIA653M7K78	KNOB,CPS	2	
8	KGL2A120	INDICATOR,POWER	1	
9	KBTIA647M7K78	KNOB,POWER	1	
10	KBTIA648M7ZK78	KNOB,OPEN	1	
11	KBTIA650M7YK78	KNOB,PLAY	1	
12	KBDIA041MBC20	KNOB,SLIDE	1	
13	KMDIA374	BRACKET,ELT	2	
14	KMH2A062	SUPPORT,MECHA	2	
15	KHEIA023	MOUNT,PCB	6	
16	KKLIA047M7H8	FOOT	4	
17	KHGIA039Z	FOOT,RUBBER	4	
18	KUAIA134	MAIN CHASSIS	1	
19	KKCI18076S29	CABINET, TOP	1	
20	KKFIA125S	PANEL REAR	1	
21	KHR129	BUSHING,AC CORD	1	
22	KJA2B019Z	CORD,POWER	1	
23	KJDADH5000R/P	FL MECHA' ASS'Y	1	
24	KGX2A274ZA	ROTARY KNOB CAP ASS'Y 1	1	
25	KOP11271B	SUB PCB ASS'Y	1	
26	KOP11266B	MAIN PCB ASS'Y	1	
27	KHGIA115	MECHA, RUBBER	4	
28	KHGIA104	CUSHION,SUPPORT	1	
29	KMCIA155	PLATE, SHIELD	1	
30	KHGIA080Z	CUSHION	1	
31				
32				
33				
34				

S1	KTS3+8.J	SCREW	4	
S2	KT83+6J	SCREW	6	
S3	KT83+10G	SCREW	12	
S4	KT83+8.JFZ	SCREW	6	
S5	KHD3A009	SCREW,SPECIAL	4	
S6	KTV3+16G	SCREW	5	
S7	KTV3+8.J	SCREW	4	
S8	KT84+8FFZ	SCREW	4	
S9	KHDIA024FC	SCREW,SPECIAL	2	
S10	KTS3+8G	SCREW	7	
S11	KT83+10GFZ	SCREW	2	
S12	KT83+8.JFC	SCREW	3	
S13				
S14				